
SECTION 26 05 33.13
CONDUIT FOR ELECTRICAL SYSTEMS**PART 1 GENERAL****1.1 SECTION INCLUDES**

- A. Galvanized steel rigid metal conduit (RMC).
- B. Aluminum rigid metal conduit (RMC).
- C. PVC-coated galvanized steel rigid metal conduit (RMC).
- D. Flexible metal conduit (FMC).
- E. Liquidtight flexible metal conduit (LFMC).
- F. Electrical metallic tubing (EMT).
- G. Rigid polyvinyl chloride (PVC) conduit.
- H. Conduit fittings.
- I. Accessories.

1.2 RELATED REQUIREMENTS

- A. Section 03 30 00 - Cast-in-Place Concrete: Concrete encasement of conduits.
- B. Section 26 05 19 - Low-Voltage Electrical Power Conductors and Cables.
- C. Section 26 05 26 - Grounding and Bonding for Electrical Systems.
 - 1. Includes additional requirements for fittings for grounding and bonding.
- D. Section 26 05 29 - Hangers and Supports for Electrical Systems.
- E. Section 26 05 33.16 - Boxes for Electrical Systems.
- F. Section 26 05 48 - Vibration and Seismic Controls for Electrical Systems.
- G. Section 26 05 53 - Identification for Electrical Systems: Identification products and requirements.
- H. Section 27 10 00 - Structured Cabling: Additional requirements for communications systems conduits.
- I. Section 31 23 16.13 - Trenching: Excavating, bedding, and backfilling.

1.3 REFERENCE STANDARDS

- A. ANSI C80.1 - American National Standard for Electrical Rigid Steel Conduit (ERSC) 2020.
- B. ANSI C80.3 - American National Standard for Electrical Metallic Tubing -- Steel (EMT-S) 2020.
- C. ANSI C80.5 - American National Standard for Electrical Rigid Metal Conduit -- Aluminum (ERMC-A) 2020.
- D. NECA 1 - Standard for Good Workmanship in Electrical Construction 2015.
- E. NECA 101 - Standard for Installing Steel Conduits (Rigid, IMC, EMT) 2020.
- F. NECA 111 - Standard for Installing Nonmetallic Raceways (RNC, ENT, LFNC) 2017.
- G. NEMA FB 1 - Fittings, Cast Metal Boxes, and Conduit Bodies for Conduit, Electrical Metallic Tubing, and Cable 2014.
- H. NEMA RN 1 - Polyvinyl-Chloride (PVC) Externally Coated Galvanized Rigid Steel Metal Conduit and Intermediate Metal Conduit 2018.
- I. NEMA TC 2 - Electrical Polyvinyl Chloride (PVC) Conduit 2020.
- J. NEMA TC 3 - Polyvinyl Chloride (PVC) Fittings for Use with Rigid PVC Conduit and Tubing 2021.
- K. NFPA 70 - National Electrical Code Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- L. UL 1 - Flexible Metal Conduit Current Edition, Including All Revisions.
- M. UL 6 - Electrical Rigid Metal Conduit-Steel Current Edition, Including All Revisions.

- N. UL 6A - Electrical Rigid Metal Conduit-Aluminum, Red Brass, and Stainless Steel Current Edition, Including All Revisions.
- O. UL 360 - Liquid-Tight Flexible Metal Conduit Current Edition, Including All Revisions.
- P. UL 514B - Conduit, Tubing, and Cable Fittings Current Edition, Including All Revisions.
- Q. UL 651 - Schedule 40, 80, Type EB and A Rigid PVC Conduit and Fittings Current Edition, Including All Revisions.
- R. UL 797 - Electrical Metallic Tubing-Steel Current Edition, Including All Revisions.

1.4 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate minimum sizes of conduits with the actual conductors to be installed, including adjustments for conductor sizes increased for voltage drop.
 - 2. Coordinate the arrangement of conduits with structural members, ductwork, piping, equipment and other potential conflicts installed under other sections or by others.
 - 3. Verify exact conduit termination locations required for boxes, enclosures, and equipment installed under other sections or by others.
 - 4. Coordinate the work with other trades to provide roof penetrations that preserve the integrity of the roofing system and do not void the roof warranty.
 - 5. Notify Architect of any conflicts with or deviations from Contract Documents. Obtain direction before proceeding with work.
- B. Sequencing:
 - 1. Do not begin installation of conductors and cables until installation of conduit is complete between outlet, junction and splicing points.

1.5 SUBMITTALS

- A. See Section 01 30 00 - Administrative Requirements for submittals procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for conduits and fittings.
- C. Shop Drawings:
 - 1. Include proposed locations of roof penetrations and proposed methods for sealing.
- D. Project Record Documents: Record actual routing for conduits installed underground, conduits embedded within concrete slabs, and conduits 2 inch (53 mm) trade size and larger.

1.6 QUALITY ASSURANCE

- A. Comply with requirements of NFPA 70.
- B. Maintain at the project site a copy of each referenced document that prescribes execution requirements.
- C. Product Listing Organization Qualifications: An organization recognized by OSHA as a Nationally Recognized Testing Laboratory (NRTL) and acceptable to authorities having jurisdiction.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Receive, inspect, handle, and store conduit and fittings in accordance with manufacturer's instructions.

PART 2 PRODUCTS

2.1 CONDUIT APPLICATIONS

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- A. Do not use conduit and associated fittings for applications other than as permitted by NFPA 70 and product listing.
 - B. Unless otherwise indicated and where not otherwise restricted, use the conduit types indicated for the specified applications. Where more than one listed application applies, comply with the most restrictive requirements. Where conduit type for a particular application is not specified, use galvanized steel rigid metal conduit.
 - C. Underground:
 - 1. Under Slab on Grade: Use rigid PVC conduit.
 - 2. Exterior, Direct-Buried: Use rigid PVC conduit.
 - 3. Exterior, Embedded Within Concrete: Use rigid PVC conduit.
 - 4. Where rigid polyvinyl (PVC) conduit is provided, transition to PVC-coated galvanized steel rigid metal conduit where emerging from underground.
 - 5. Where rigid polyvinyl (PVC) conduit larger than 2 inch (53 mm) trade size is provided, use PVC-coated galvanized steel rigid metal conduit elbows for bends.
 - 6. Where steel conduit emerges from concrete into soil, use PVC-coated galvanized steel rigid metal conduit.
 - D. Concealed Within Masonry Walls: Use galvanized steel rigid metal conduit or electrical metallic tubing (EMT).
 - E. Concealed Within Hollow Stud Walls: Use galvanized steel rigid metal conduit or electrical metallic tubing (EMT).
 - F. Concealed Above Accessible Ceilings: Use galvanized steel rigid metal conduit or electrical metallic tubing (EMT).
 - G. Exposed, Interior, Not Subject to Physical Damage: Use galvanized steel rigid metal conduit or electrical metallic tubing (EMT).
 - H. Exposed, Interior, Subject to Physical Damage: Use galvanized steel rigid metal conduit.
 - 1. Locations subject to physical damage include, but are not limited to:
 - a. Where exposed below 8 feet, except within electrical and communication rooms or closets.
 - b. Where exposed below 20 feet in storage and vehicular rooms.
 - I. Exposed, Exterior: Use aluminum rigid metal conduit.
 - J. Corrosive Locations Above Ground: Use PVC-coated galvanized steel rigid metal conduit.
 - K. Connections to Luminaires Above Accessible Ceilings: Use flexible metal conduit.
 - 1. Maximum Length: 6 feet.
 - L. Connections to Vibrating Equipment:
 - 1. Dry Locations: Use flexible metal conduit.
 - 2. Damp, Wet, or Corrosive Locations: Use liquidtight flexible metal conduit.
 - 3. Maximum Length: 6 feet unless otherwise indicated.
 - 4. Vibrating equipment includes, but is not limited to:
 - a. Transformers.
 - b. Motors.

2.2 CONDUIT REQUIREMENTS

- A. Communications Systems Conduits: Also comply with Section 27 10 00.
 - B. Fittings for Grounding and Bonding: Also comply with Section 26 05 26.
 - C. Provide all conduit, fittings, supports, and accessories required for a complete raceway system.
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- D. Provide products listed, classified, and labeled as suitable for the purpose intended.
- E. Minimum Conduit Size, Unless Otherwise Indicated:
 - 1. Branch Circuits: 3/4 inch (21 mm) trade size.
 - 2. Branch Circuit Homeruns: 3/4 inch (21 mm) trade size.
 - 3. Control Circuits: 3/4 inch (21 mm) trade size.
 - 4. Flexible Connections to Luminaires: 3/8 inch (12 mm) trade size.
 - 5. Underground, Interior: 3/4 inch (21 mm) trade size.
 - 6. Underground, Exterior: 1 inch (27 mm) trade size.
- F. Where conduit size is not indicated, size to comply with NFPA 70 but not less than applicable minimum size requirements specified.

2.3 GALVANIZED STEEL RIGID METAL CONDUIT (RMC)

- A. Manufacturers:
 - 1. Allied Tube & Conduit, a division of Atkore International: www.alliedeg.com/#.
 - 2. Nucor Tubular Products: www.nucortubular.com.
 - 3. Wheatland Tube, a division of Zekelman Industries: www.wheatland.com.
- B. Description: NFPA 70, Type RMC galvanized steel rigid metal conduit complying with ANSI C80.1 and listed and labeled as complying with UL 6.
- C. Fittings:
 - 1. Manufacturers:
 - a. Bridgeport Fittings Inc: www.bptfittings.com.
 - b. O-Z/Gedney, a brand of Emerson Electric Co: www.emerson.com.
 - c. Thomas & Betts Corporation: www.tnb.com.
 - 2. Non-Hazardous Locations: Use fittings complying with NEMA FB 1 and listed and labeled as complying with UL 514B.
 - 3. Material: Use steel or malleable iron.
 - a. Do not use die cast zinc fittings.
 - 4. Connectors and Couplings: Use threaded type fittings only. Threadless set screw and compression (gland) type fittings are not permitted.

2.4 ALUMINUM RIGID METAL CONDUIT (RMC)

- A. Manufacturers:
 - 1. Allied Tube & Conduit, a division of Atkore International: www.alliedeg.com.
 - 2. Nucor Tubular Products: www.nucortubular.com.
 - 3. Wheatland Tube, a division of Zekelman Industries: www.wheatland.com.
- B. Description: NFPA 70, Type RMC aluminum rigid metal conduit complying with ANSI C80.5 and listed and labeled as complying with UL 6A.
- C. Fittings:
 - 1. Manufacturers:
 - a. Bridgeport Fittings Inc: www.bptfittings.com/#sle.
 - b. O-Z/Gedney, a brand of Emerson Electric Co: www.emerson.com/#sle.
 - c. Thomas & Betts Corporation: www.tnb.com/#sle.
 - 2. Non-Hazardous Locations: Use fittings complying with NEMA FB 1 and listed and labeled as complying with UL 514B.
 - 3. Material: Use aluminum.

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4. Connectors and Couplings: Use threaded type fittings only. Threadless set screw and compression (gland) type fittings are not permitted.

2.5 PVC-COATED GALVANIZED STEEL RIGID METAL CONDUIT (RMC)

- A. Manufacturers:
1. Thomas & Betts Corporation: www.tnb.com/#sle.
 2. Robroy Industries: www.robroy.com/#sle.
- B. Description: NFPA 70, Type RMC galvanized steel rigid metal conduit with external polyvinyl chloride (PVC) coating complying with NEMA RN 1 and listed and labeled as complying with UL 6.
- C. Exterior Coating: Polyvinyl chloride (PVC), nominal thickness of 40 mil.
- D. Interior Coating: Urethane, minimum thickness of 2 mil.
- E. PVC-Coated Fittings:
1. Manufacturer: Same as manufacturer of PVC-coated conduit to be installed.
 2. Non-Hazardous Locations: Use fittings listed and labeled as complying with UL 514B.
 3. Material: Use steel or malleable iron.
 4. Exterior Coating: Polyvinyl chloride (PVC), minimum thickness of 40 mil.
 5. Interior Coating: Urethane, minimum thickness of 2 mil.
- F. PVC-Coated Supports: Furnish with exterior coating of polyvinyl chloride (PVC), minimum thickness of 15 mil.
- G. PVC-Coated Conduit shall be ETL tested and labeled.
- H. Manufacturers:
1. AFC Cable Systems, Inc: www.afcweb.com.
 2. Electri-Flex Company: www.electriflex.com.
 3. International Metal Hose: www.metalhose.com.
- I. Description: NFPA 70, Type FMC standard wall steel flexible metal conduit listed and labeled as complying with UL 1, and listed for use in classified firestop systems to be used.
- J. Fittings:
1. Manufacturers:
 - a. Bridgeport Fittings Inc: www.bptfittings.com.
 - b. O-Z/Gedney, a brand of Emerson Electric Co: www.emerson.com.
 - c. Thomas & Betts Corporation: www.tnb.com.
 2. Description: Fittings complying with NEMA FB 1 and listed and labeled as complying with UL 514B.
 3. Material: Use steel or malleable iron.
 - a. Do not use die cast zinc fittings.
- K. Manufacturers:
1. AFC Cable Systems, Inc: www.afcweb.com.
 2. Electri-Flex Company: www.electriflex.com.
 3. International Metal Hose: www.metalhose.com.
- L. Description: NFPA 70, Type LFMC polyvinyl chloride (PVC) jacketed steel flexible metal conduit listed and labeled as complying with UL 360.
- M. Fittings:
1. Manufacturers:
 - a. Bridgeport Fittings Inc: www.bptfittings.com.
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- b. O-Z/Gedney, a brand of Emerson Electric Co: www.emerson.com.
 - c. Thomas & Betts Corporation: www.tnb.com.
- 2. Description: Fittings complying with NEMA FB 1 and listed and labeled as complying with UL 514B.
- 3. Material: Use steel or malleable iron.
 - a. Do not use die cast zinc fittings.

2.6 ELECTRICAL METALLIC TUBING (EMT)

- A. Manufacturers:
 - 1. Allied Tube & Conduit: www.alliedeg.com.
 - 2. Nucor Tubular Products: www.nucortubular.com.
 - 3. Wheatland Tube Company: www.wheatland.com.
- B. Description: NFPA 70, Type EMT steel electrical metallic tubing complying with ANSI C80.3 and listed and labeled as complying with UL 797.
- C. Fittings:
 - 1. Manufacturers:
 - a. Bridgeport Fittings Inc: www.bptfittings.com.
 - b. O-Z/Gedney, a brand of Emerson Electric Co: www.emerson.com/.
 - c. Thomas & Betts Corporation: www.tnb.com.
 - 2. Description: Fittings complying with NEMA FB 1 and listed and labeled as complying with UL 514B.
 - 3. Material: Use steel or malleable iron.
 - a. Do not use die cast zinc fittings.
 - 4. Connectors and Couplings: Use compression (gland) type.
 - a. Do not use indenter type connectors and couplings.
 - b. Do not use set-screw type connectors and couplings.

2.7 RIGID POLYVINYL CHLORIDE (PVC) CONDUIT

- A. Manufacturers:
 - 1. Cantex Inc: www.cantexinc.com.
 - 2. Carlon, a brand of Thomas & Betts Corporation: www.carlon.com.
 - 3. JM Eagle: www.jmeagle.com.
- B. Description: NFPA 70, Type PVC rigid polyvinyl chloride conduit complying with NEMA TC 2 and listed and labeled as complying with UL 651; Schedule 40 unless otherwise indicated, Schedule 80 where subject to physical damage; rated for use with conductors rated 90 degrees C.
- C. Fittings:
 - 1. Manufacturer: Same as manufacturer of conduit to be connected.
 - 2. Description: Fittings complying with NEMA TC 3 and listed and labeled as complying with UL 651; material to match conduit.

2.8 ACCESSORIES

- A. Conduit Joint Compound: Corrosion-resistant, electrically conductive; suitable for use with the conduit to be installed.
- B. Solvent Cement for PVC Conduit and Fittings: As recommended by manufacturer of conduit and fittings to be installed.

- C. Pull Strings: Use nylon cord with average breaking strength of not less than 200 pound-force.
- D. Sealing Compound for Sealing Fittings: Listed for use with the particular fittings to be installed.
- E. Modular Seals for Conduit Penetrations: Rated for minimum of 40 psig; Suitable for the conduits to be installed.
- F. Cold galvanizing compound (Zinc-rich paint) for threaded connections on rigid galvanized steel conduit systems to prevent thread rust.
- G. Duct Bank Spacers: Nonmetallic; designed for maintaining conduit/duct spacing for concrete encasement in open trench installation; suitable for the conduit/duct arrangement to be installed.
 - 1. Products:
 - a. Advance Products & Systems, LLC; Duct Bank Spacers: www.apsonline.com/#sle.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that field measurements are as indicated.
- B. Verify that mounting surfaces are ready to receive conduits.
- C. Verify that conditions are satisfactory for installation prior to starting work.

3.2 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Perform work in accordance with NECA 1 (general workmanship).
- C. Install galvanized steel rigid metal conduit (RMC) in accordance with NECA 101.
- D. Install aluminum rigid metal conduit (RMC) in accordance with NECA 102.
- E. Install PVC-coated galvanized steel rigid metal conduit (RMC) using only tools approved by the manufacturer.
- F. Install rigid polyvinyl chloride (PVC) conduit in accordance with NECA 111.
- G. Conduit Routing:
 - 1. Unless dimensioned, conduit routing indicated is diagrammatic.
 - 2. When conduit destination is indicated without specific routing, determine exact routing required.
 - 3. Conceal all conduits unless specifically indicated to be exposed.
 - 4. Conduits in the following areas may be exposed, unless otherwise indicated:
 - a. Electrical rooms.
 - b. Mechanical equipment rooms.
 - c. Within joists in areas with no ceiling. Conduits shall be installed above the bottom flange of the joists and all transistions to the wall cavity shall be completed between the top and bottom chords.
 - 5. Unless otherwise approved, do not route conduits exposed:
 - a. Across floors.
 - b. Across roofs.
 - c. Across top of parapet walls.
 - d. Across building exterior surfaces.
 - e. Interior walls.
 - 6. Conduits installed underground or embedded in concrete may be routed in the shortest possible manner unless otherwise indicated. Route all other conduits parallel or perpendicular to building structure and surfaces, following surface contours where practical.

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7. Arrange conduit to maintain adequate headroom, clearances, and access.
 8. Arrange conduit to provide no more than the equivalent of four 90 degree bends between pull points.
 9. Arrange conduit to provide no more than 150 feet between pull points.
 10. Route conduits above water and drain piping where possible.
 11. Arrange conduit to prevent moisture traps. Provide drain fittings at low points and at sealing fittings where moisture may collect.
 12. Maintain minimum clearance of 6 inches between conduits and piping for other systems.
 13. Maintain minimum clearance of 12 inches between conduits and hot surfaces. This includes, but is not limited to:
 - a. Heaters.
 - b. Hot water piping.
 - c. Flues.
 14. Group parallel conduits in the same area together on a common rack.
- H. Conduit Support:
1. Secure and support conduits in accordance with NFPA 70 and Section 26 05 29 using suitable supports and methods approved by the authority having jurisdiction.
 2. Provide required vibration isolation and/or seismic controls in accordance with Section 26 05 48.
 3. Provide independent support from building structure. Do not provide support from piping, ductwork, or other systems.
 4. Installation Above Suspended Ceilings: Do not provide support from ceiling support system. Do not provide support from ceiling grid or allow conduits to lay on ceiling tiles.
 5. Use conduit strap to support single surface-mounted conduit.
 - a. Use clamp back spacer with conduit strap for damp and wet locations to provide space between conduit and mounting surface.
 6. Use metal channel (strut) with accessory conduit clamps to support multiple parallel surface-mounted conduits.
 7. Use conduit clamp to support single conduit from beam clamp or threaded rod.
 8. Use trapeze hangers assembled from threaded rods and metal channel (strut) with accessory conduit clamps to support multiple parallel suspended conduits.
 9. Use non-penetrating rooftop supports to support conduits routed across rooftops (only where approved).
 10. Use of spring steel conduit clips for support of conduits is not permitted.
 11. Use of wire for support of conduits is not permitted.
- I. Connections and Terminations:
1. Use approved zinc-rich paint or conduit joint compound on field-cut threads of galvanized steel conduits prior to making connections.
 2. Where two threaded conduits must be joined and neither can be rotated, use three-piece couplings or split couplings. Do not use running threads.
 3. Use suitable adapters where required to transition from one type of conduit to another.
 4. Provide drip loops for liquidtight flexible conduit connections to prevent drainage of liquid into connectors.
 5. Terminate threaded conduits in boxes and enclosures using threaded hubs or double lock nuts for dry locations and raintight hubs for wet locations.
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6. Provide insulating bushings or insulated throats at all conduit terminations to protect conductors.
 7. Secure joints and connections to provide maximum mechanical strength and electrical continuity.
- J. Penetrations:
1. Do not penetrate or otherwise notch or cut structural members, including footings and grade beams, without approval of Structural Engineer.
 2. Make penetrations perpendicular to surfaces unless otherwise indicated.
 3. Provide sleeves for penetrations as indicated or as required to facilitate installation. Set sleeves flush with exposed surfaces unless otherwise indicated or required.
 4. Conceal bends for conduit risers emerging above ground.
 5. Seal interior of conduits entering the building from underground at first accessible point to prevent entry of moisture and gases.
 6. Provide suitable modular seal where conduits penetrate exterior wall below grade.
 7. Where conduits penetrate waterproof membrane, seal as required to maintain integrity of membrane.
 8. Make penetrations for roof-mounted equipment within associated equipment openings and curbs where possible to minimize roofing system penetrations. Where penetrations are necessary, seal as indicated or as required to preserve integrity of roofing system and maintain roof warranty. Include proposed locations of penetrations and methods for sealing with submittals.
 9. Provide metal escutcheon plates for conduit penetrations exposed to public view.
- K. Underground Installation:
1. Provide trenching and backfilling in accordance with Section 31 23 17.
 2. Minimum Cover, Unless Otherwise Indicated or Required:
 - a. Underground, Exterior: 24 inches.
 - b. Under Slab on Grade: 12 inches to bottom of slab.
 3. Provide underground warning tape in accordance with Section 26 05 53 along entire conduit length for service entrance where not concrete-encased.
- L. Concrete Encasement: Where conduits not otherwise embedded within concrete are indicated to be concrete-encased, provide concrete in accordance with Section 03 30 00 with minimum concrete cover of 3 inches on all sides unless otherwise indicated.
- M. Conduit Movement Provisions: Where conduits are subject to movement, provide expansion and expansion/deflection fittings to prevent damage to enclosed conductors or connected equipment. This includes, but is not limited to:
1. Where conduits cross structural joints intended for expansion, contraction, or deflection.
 2. Where conduits are subject to earth movement by settlement or frost.
- N. Condensation Prevention: Where conduits cross barriers between areas of potential substantial temperature differential, provide sealing fitting or approved sealing compound at an accessible point near the penetration to prevent condensation. This includes, but is not limited to:
1. Where conduits pass from outdoors into conditioned interior spaces.
 2. Where conduits pass from unconditioned interior spaces into conditioned interior spaces.
- O. Provide pull string in all empty conduits and in conduits where conductors and cables are to be installed by others. Leave minimum slack of 12 inches at each end.
- P. Provide grounding and bonding in accordance with Section 26 05 26.
- Q. Identify conduits in accordance with Section 26 05 53.

3.3 FIELD QUALITY CONTROL

- A. Repair cuts and abrasions in galvanized finishes using zinc-rich paint recommended by manufacturer. Replace components that exhibit signs of corrosion.
- B. Where coating of PVC-coated galvanized steel rigid metal conduit (RMC) contains cuts or abrasions, repair in accordance with manufacturer's instructions.
- C. Correct deficiencies and replace damaged or defective conduits.

3.4 CLEANING

- A. Clean interior of conduits to remove moisture and foreign matter.

3.5 PROTECTION

- A. Immediately after installation of conduit, use suitable manufactured plugs to provide protection from entry of moisture and foreign material and do not remove until ready for installation of conductors.

END OF SECTION 26 05 33.13