

SECTION 22 13 11 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes soil, waste, and vent piping inside the building.

1.3 SUBMITTALS

- A. Product Data: For pipe, tube, fittings, and couplings.

1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. The installation shall comply with the requirements of the current International Plumbing Code (I.P.C.) and any applicable local code amendments. Verify the code with requirements with the local code officials before beginning the work.
- C. All sanitary piping and fittings are required to bear the identification of the manufacturer as required in Chapter 3; 303.1 of the IPC. PVC pipe and fittings shall be third party certified per the requirements of the I.P.C.
- D. Cast iron soil pipe and fittings shall be marked with the collective trademark of the Cast Iron Soil Pipe Institute and shall be Third Party Tested per the requirements of the I.P.C.

1.5 FIELD CONDITIONS

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify Architect and Owner] no fewer than five days in advance of proposed interruption of sanitary waste service.
 - 2. Do not proceed with interruption of sanitary waste service without Owner's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Identification: Each length of pipe and each pie fitting, trap, fixture material and device utilized in a plumbing system shall bear the identification of the manufacturer.
- B. Refer to Part 3 "Piping Applications" Article for applications of pipe, tube, fitting, and joining materials.

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2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Hub and Spigot Cast Iron pipe and fittings shall be manufactured from gray cast iron and shall conform to ASTM A 74. All pipe and fittings shall be marked with the collective trademark of the Cast Iron Soil Pipe Institute® and listed by NSF® International. Pipe and fittings to be Service (SV) class.
- B. Provide joints using a compression gasket manufactured from an elastomer meeting the requirements of ASTM C 564 or lead and oakum.
- C. All pipe and fittings to be produced by a single manufacturer and are to be installed in accordance with manufacturer's recommendations and applicable code requirements.

2.3 HUBLESS CAST-IRON SOIL PIPE AND FITTINGS

- A. Hubless Cast Iron pipe and fittings shall be manufactured from gray cast iron and shall conform to ASTM A 888 and CISPI Standard 301. All pipe and fittings shall be marked with the collective trademark of the Cast Iron Soil Pipe Institute® and listed by NSF® International.
- B. Hubless Couplings shall conform to ASTM C 1540 for heavy duty couplings. Gaskets shall conform to ASTM C 564.
- C. All pipe and fittings to be produced by a single manufacturer and are to be installed in accordance with manufacturer's recommendations and applicable code requirements. Couplings shall be installed in accordance with the manufacturer's band tightening sequence and torque recommendations. Tighten bands with a properly calibrated torque limiting device.

2.4 COPPER TUBE AND FITTINGS

- A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.
 - 1. Copper Drainage Fittings: cast copper or wrought copper, solder-joint fittings.
- B. Hard Copper Tube: ASTM B 88, Types L and M (ASTM B 88M, Types B and C), water tube, drawn temper.
 - 1. Copper Pressure Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
 - 2. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.
- C. Copper Unions: MSS SP-123, copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.

2.5 PVC PIPE AND FITTINGS

- A. Pipe and fittings shall be manufactured from virgin rigid PVC (polyvinyl chloride) vinyl compounds with a Cell Class of 12454 as identified in ASTM D 1784.
- B. PVC Schedule 40 pipe shall be Iron Pipe Size (IPS) conforming to ASTM D 1785 and ASTM D 2665. PVC DWV fittings shall conform to ASTM D 2665. Pipe and fittings shall be manufactured as a system and be the product of one manufacturer. All pipe and fittings shall be manufactured in the United States. All systems shall utilize a separate waste and vent system. Pipe and fittings shall conform to NSF International Standard 14.
- C. Adhesive Primer: ASTM F 656.
 - 1. Use adhesive primer that has a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. Solvent Cement: ASTM D 2564.

1. Use PVC solvent cement that has a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:
 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless cast-iron soil pipe and fittings heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
 3. Copper DWV tube, copper drainage fittings, and soldered joints.
- B. Aboveground, soil and waste piping NPS 5 and larger shall be:
 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
- C. Aboveground, vent piping NPS 4 and smaller shall be any of the following:
 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless cast-iron soil pipe and fittings; heavy-duty shielded, stainless-steel rigid, couplings; and hubless-coupling joints.
- D. Aboveground, vent piping NPS 5 and larger shall be any of the following:
 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless cast-iron soil pipe and fittings; heavy-duty shielded, stainless-steel couplings; and hubless-coupling joints.
- E. Underground, soil, waste, and vent piping shall be:
 1. Service class, cast-iron soil piping; gaskets; and gasketed joints.
 2. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
 3. Refer to the contract drawings which indicate areas where the installation of PVC pipe is prohibited.

3.2 EXCAVATION AND BACKFILL

- A. Provide all excavation and backfill required for underground piping installations. Perform excavation and backfill work conforming to the requirements of Section 306, Trenching, Excavation and Backfill, of the 2018 International Plumbing Code.

3.3 PIPING INSTALLATION

- A. Install cast-iron sleeve with water stop and mechanical sleeve seal at each service pipe penetration through foundation wall. Select number of interlocking rubber links required to make installation watertight.
- B. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers.
- C. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."

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- D. Underground PVC piping: Installation shall comply with the latest installation instructions published by the manufacturer and shall conform to all applicable plumbing code requirements. Buried pipe shall be installed in accordance with ASTM D 2321 and ASTM F 1668. Solvent cement joints shall be made in a two step process with primer conforming to ASTM F 656 and solvent cement conforming to ASTM D 2564. The system shall be protected from chemical agents, fire stopping materials, thread sealant, plasticized vinyl products, or other aggressive chemical agents not compatible with PVC compounds. Systems shall be hydrostatically tested after installation.
- E. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if 2 fixtures are installed back-to-back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- F. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- G. Install soil and waste drainage and vent piping at the following minimum slopes, unless otherwise indicated:
 - 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
- H. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- I. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- J. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

3.4 JOINT CONSTRUCTION

- A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Join hub-and-spigot, cast-iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum calked joints.
- C. Join hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-coupling joints.
- D. Soldered Joints: Use ASTM B 813, water-flushable, lead-free flux; ASTM B 32, lead-free-alloy solder; and ASTM B 828 procedure, unless otherwise indicated.
- E. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 appendixes.

3.5 VALVE INSTALLATION

- A. Shutoff Valves: Install shutoff valve on each sewage pump discharge.
 - 1. Install full-port ball valve for piping NPS 2 and smaller.
 - 2. Install butterfly valve for piping NPS 2-1/2 and larger.

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- B. Check Valves: Install swing check valve, between pump and shutoff valve, on each sewage pump discharge.
- C. Backwater Valves: Install backwater valves where indicated.

3.6 HANGER AND SUPPORT INSTALLATION

- A. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. All sizes: 60 inches.
 - 2. Hangers spacing may be increased to 10'-0" when 10 foot lengths of pipe are used.
- B. Install supports for vertical cast-iron soil piping every 15 feet and at all floors.
- C. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4: 72 inches.
 - 2. NPS 1-1/2 and larger: 120 inches.
- D. Install supports for vertical copper tubing every 10 feet and at all floors.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Equipment: Connect drainage piping as indicated. Provide shutoff valve, if indicated, and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.

3.8 FIELD QUALITY CONTROL

- A. Test systems according to procedures of authorities having jurisdiction or, in absence of such procedures, testing shall be per the requirements on the International Plumbing Code Section 312, Test and Inspections.
- B. Piping Inspections: coordinate all inspection requirements with the Authorities Having Jurisdiction. Do not enclose, cover, or put piping into operation until it has been inspected and approved.
- C. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.

3.9 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work. Place plugs in ends of uncompleted piping at end of day and when work stops.

END OF SECTION 22 13 11