

SECTION 083113
ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Access doors and frames.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Samples: For each type of access door and frame and for each finish specified, complete assembly minimum 6 by 6 inches (150 by 150 mm) in size.
- C. Product Schedule: For access doors and frames

PART 2 - PRODUCTS

2.1 ACCESS DOORS AND FRAMES

- A. Flush Access Doors with Exposed Flanges:
1. Basis-of-Design Product: Subject to compliance with requirements, provide **ACUDOR Products, Inc.; Architectural Access Door** or a comparable product by one of the following:
 - a. Cendrex Inc.
 - b. J. L. Industries, Inc.; Activar Construction Products Group, Inc.
 2. Description: Face of door flush with frame, with exposed flange and concealed hinge.
 3. Optional Features: 1-inch Exposed flange with drywall bead.
 4. Locations: Ceiling
 5. Door Size: 24-inch x 24-inch.
 6. Stainless Steel Sheet for Door: Nominal 0.062 inch (1.59 mm), 16 gage ASTM A480/A480M No. 4 finish.
 7. Frame Material: Same material, thickness, and finish as door.
 8. Latch and Lock: Cam latch, screwdriver operated.

2.2 MATERIALS

- A. Stainless Steel Plate, Sheet, and Strip: ASTM A240/A240M or ASTM A666, Type 304 . Remove tool and die marks and stretch lines, or blend into finish.
- B. Stainless Steel Flat Bars: ASTM A666, Type 304. Remove tool and die marks and stretch lines, or blend into finish.
- C. Frame Anchors: Same material as door face.

2.3 FABRICATION

- A. General: Provide access door and frame assemblies manufactured as integral units ready for installation.
- B. Metal Surfaces: For metal surfaces exposed to view in the completed Work, provide materials with smooth, flat surfaces without blemishes. Do not use materials with exposed pitting, seam marks, roller marks, rolled trade names, or roughness.
- C. Doors and Frames: Grind exposed welds smooth and flush with adjacent surfaces. Furnish mounting holes, attachment devices and fasteners of type required to secure access doors to types of supports indicated.
- D. Latch and Lock Hardware:
 - 1. Quantity: Furnish number of latches and locks required to hold doors tightly closed.

2.4 FINISHES

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- D. Stainless Steel Finishes:
 - 1. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
 - 2. Polished Finish: ASTM A480/A480M No. 4 finish. Grind and polish surfaces to produce uniform finish, free of cross scratches.
 - a. Run grain of directional finishes with long dimension of each piece.
 - b. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's written instructions for installing access doors and frames.

3.3 ADJUSTING

- A. Adjust doors and hardware, after installation, for proper operation.

END OF SECTION 083113