

**SECTION 085200**  
**ALUMINUM-CLAD WINDOWS**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes aluminum-clad wood-framed windows.

- 1. Double-Hung Windows.
- 2. Awning Style Windows.

1.3 PERFORMANCE REQUIREMENTS

- A. General: Provide wood windows capable of complying with performance requirements indicated, based on testing manufacturer's windows that are representative of those specified, and that are of test size required by AAMA/WDMA 101/I.S.2/NAFS.
- B. Structural Performance: Provide wood windows capable of withstanding the effects of the following loads based on testing units representative of those indicated for Project that pass AAMA/WDMA 101/I.S.2/NAFS, Uniform Load Structural Test:
  - 1. Design Wind Loads: Determine design wind loads applicable to Project from basic wind speed indicated in miles per hour at 33 feet above grade, according to ASCE 7, Section 6.5, "Method 2-Analytical Procedure," based on mean roof heights above grade indicated on Drawings.
    - a. Basic Wind Speed: 85 mph.
  - 2. Deflection: Design glass framing system to limit lateral deflections of glass edges to less than 1/175 of glass-edge length or 3/4 inch, whichever is less, at design pressure based on testing performed according to AAMA/WDMA 101/I.S.2/NAFS, Uniform Load Deflection Test or structural computations.

1.4 SUBMITTALS

- A. Make submissions in accordance with Division 1 Specifications and 'SCHEDULE OF MATERIAL SUBMITTALS', attached at the end of the Specifications.
- B. No deviations, substitutions or changes of materials, to be incorporated into this project, shall be made after approval by the Department, except for written direction by and the approval of the manufacturer of a specific item and re-approval by the Department.

- C. The Department retains the right to require additional items not specifically denoted to be submitted for approval and/or additional clarification.

#### 1.5 QUALITY ASSURANCE

- A. Installer: A qualified installer, approved by manufacturer to install manufacturer's products.
- B. Manufacturer Qualifications: A qualified manufacturer who is certified for chain of custody by an FSC-accredited certification body.
- C. Glazing Publications: Comply with published recommendations of glass manufacturers and with GANA's "Glazing Manual" unless more stringent requirements are indicated.
- D. Source Limitations: Obtain windows through one source from a single manufacturer.
- E. Fenestration Standard: Comply with AAMA/NWWDA 101/I.S.2, "Voluntary Specifications for Aluminum, Vinyl (PVC) and Wood Windows and Glass Doors," for minimum standards of performance, materials, components, accessories, and fabrication unless more stringent requirements are indicated.
  - 1. Provide AAMA certified aluminum windows with an attached label.

#### 1.6 PROJECT CONDITIONS

- A. Field Measurements: Verify window openings by field measurements before fabrication and indicate measurements on Shop Drawings.
  - 1. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish opening dimensions and proceed with fabricating windows without field measurements. Coordinate wall construction to ensure that actual opening dimensions correspond to established dimensions.

#### 1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace wood windows that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Failure to meet performance requirements.
    - b. Structural failures including excessive deflection, water leakage, air infiltration, or condensation.
    - c. Faulty operation of movable sash and hardware.
    - d. Deterioration of wood, metals, vinyl, other materials, and finishes beyond normal weathering.
    - e. Failure of insulating glass.
  - 2. Warranty Period:
    - a. Window: Three years from date of Substantial Completion.
    - b. Glazing: 10 years from date of Substantial Completion.
    - c. Metal Finish: 10 years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Aluminum-Clad Wood Windows:
    - a. Andersen (Commercial Group)
    - b. Norco Premium Collection; JELD-WEN, Inc.
    - c. Pella Corporation.
    - d. Or "Approved Equal".

### 2.2 MATERIALS

- A. Wood: Clear ponderosa pine or another suitable fine-grained lumber; kiln dried to a moisture content of 6 to 12 percent at time of fabrication; free of visible finger joints, blue stain, knots, pitch pockets, and surface checks larger than 1/32 inch deep by 2 inches wide; water-repellent preservative treated.
- B. Aluminum Extrusions for Cladding, Baked-Enamel Finish: Manufacturer's standard baked enamel complying with AAMA 2603 or AAMA 620.
  - 1. Color: As selected by Government Design Professional from manufacturer's full range.

### 2.3 WINDOW

- A. Window Type: As indicated on Drawings.
- B. Comply with AAMA/WDMA 101/I.S.2/NAFS.
- C. Condensation-Resistance Factor (CRF): Provide wood windows tested for thermal performance according to AAMA 1503, showing a CRF of 45.
- D. Thermal Transmittance: Provide wood windows with a whole-window, U-factor maximum indicated at 15-mph exterior wind velocity and winter condition temperatures when tested according to ASTM E 1423.

### 2.4 INSECT SCREENS

- A. General: Design windows and hardware to accommodate screens in a tight-fitting, removable arrangement, with a minimum of exposed fasteners and latches. Fabricate insect screens to fully integrate with window frame. Locate screens on outside of window and provide for each operable exterior sash or ventilator.
  - 1. Aluminum Tubular Frame Screens: Comply with SMA 1004, "Specifications for Aluminum Tubular Frame Screens for Windows," Residential R-20 class.

- B. Aluminum Insect Screen Frames: Manufacturer's standard aluminum alloy complying with SMA 1004. Fabricate frames with mitered or coped joints or corner extrusions, concealed fasteners and removable PVC spline/anchor concealing edge of frame.
  - 1. Aluminum Tubular Framing Sections and Cross Braces: Roll formed from aluminum sheet with minimum wall thickness as required for class indicated.
  - 2. Finish: Manufacturer's standard.

## 2.5 FABRICATION

- A. Fabricate wood windows that are reglazable without dismantling sash or ventilator framing.
- B. Weather Stripping: Provide full-perimeter weather stripping for each operable sash and ventilator.
- C. Factory machine windows for openings and for hardware that is not surface applied.
- D. Glazing Stops: Provide nailed or snap-on glazing stops coordinated with Division 08 Section "Glazing" and glazing system indicated. Provide glazing stops to match sash and ventilator frames.

## 2.6 WOOD FINISHES, if applicable

- A. Factory-Finished Windows: Provide manufacturer's standard factory finish complying with WDMA T.M. 12 Apply finish to exposed exterior and interior wood surfaces.
  - 1. Color: White.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Comply with Drawings, Shop Drawings, and manufacturer's written instructions for installing windows, hardware, accessories, and other components.
- B. Install windows level, plumb, square, true to line, without distortion or impeding thermal movement, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction.
- C. Set sill members in bed of sealant or with gaskets, as indicated, for weathertight construction.
- D. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials.
- E. Adjust operating sashes and ventilators, screens, hardware, and accessories for a tight fit at contact points and weather stripping for smooth operation and weathertight closure. Lubricate hardware and moving parts.
- F. Clean exposed surfaces immediately after installing windows. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.
- G. Clean factory-glazed glass immediately after installing windows. Comply with manufacturer's written recommendations for final cleaning and maintenance. Remove nonpermanent labels, and clean surfaces.

- H. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.

**END OF SECTION 085200**