

SECTION 084113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This section includes the following:
 - 1. Exterior storefront framing systems.
 - 2. Interior entrance systems.
 - 3. Manual-swing aluminum doors.
- B. Related sections include the following:
 - 1. Division 4 Section "Unit Masonry (Assemblies)" for mockup requirements to include aluminum framed storefront systems.
 - 2. Division 7 Section "Joint Sealants" for joint sealants installed as part of aluminum entrance and storefront systems.
 - 3. Division 8 Section "Glazed Aluminum Curtain Walls".
 - 4. Division 8 Section "General Glazing" for glazing in aluminum-framed storefront systems.
 - 5. Division 8 Section "Door Hardware" for door hardware installed in aluminum door and frame assemblies.

1.3 SYSTEM DESCRIPTION

- A. General: Provide aluminum entrance and storefront systems capable of withstanding loads and thermal and structural movement requirements indicated without failure, based on testing manufacturer's standard units in assemblies similar to those indicated for this Project. Failure includes the following:
 - 1. Air infiltration and water penetration exceeding specified limits.
 - 2. Framing members transferring stresses, including those caused by thermal and structural movement, to glazing units.
- B. Glazing: Physically and thermally isolate glazing from framing members.
- C. Thermally Broken Construction: Provide aluminum-framed entrance systems that isolate aluminum exposed to exterior from aluminum exposed to interior with a material of low thermal conductance.

1.4 PREINSTALLATION MEETINGS

- A. Pre-installation Conference: Conduct conference at Project site in compliance with Division 1 Section “Project Meetings”.
 - 1. The Pre-installation Conference shall include representatives of the Owner’s access control and security vendors. Prior to proceeding with the Work, the Contractor shall coordinate all equipment and rough-in requirements with these Owner vendors to ensure all required pathways, junction boxes, etc., are installed correctly.

1.5 SUBMITTALS

- A. Product Data: For each product specified. Include details of construction relative to materials, dimensions of individual components, profiles, and finishes.
- B. Energy Performance Certificates: For aluminum-framed entrances and storefronts, accessories, and components, from manufacturer.
 - 1. Basis for Certification: NFRC-certified energy performance values for each aluminum-framed entrance and storefront.
- C. Product Test Reports: For aluminum-framed entrances and storefronts, for tests performed by manufacturer and witnessed by a qualified testing agency evidencing compliance with requirements.
- D. Shop Drawings: For aluminum-framed entrance and storefront systems. Show details of fabrication and installation, including plans, elevations, sections, details of components, provisions for expansion and contraction, and attachments to other work and the following:
 - 1. Layout and installation details, including anchors.
 - 2. Elevations at 1/4 inch = 1 foot, and window unit elevations at 3/4 inch = 1 foot scale.
 - 3. Full-size section details of typical composite members, including reinforcement and stiffeners.
 - 4. Details for flashing and drainage.
 - 5. Location of weep holes.
 - 6. Hardware, including operators.
 - 7. Glazing details.
 - 8. Accessories.
- E. Cutaway Sample: For each type of vertical-to-horizontal framing intersection of systems made from minimum 6 inch lengths of full-size components, and showing details of the following:
 - 1. Joinery.
 - 2. Anchorage.
 - 3. Expansion provisions.
 - 4. Glazing.
 - 5. Flashing and drainage.
 - 6. Structural sealant joints.

- F. Samples for Verification: For each type of exposed finish required, in manufacturer's standard sizes.
- G. Sealant Compatibility and Adhesion Test Reports: From sealant manufacturer, indicating that materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with sealants; include joint sealant manufacturers' written interpretation of test results relative to sealant performance and recommendations for primers and substrate preparation needed to obtain adhesion.
- H. Qualification Data: For Installer.
- I. Energy Performance Certificates: For aluminum-framed entrances and storefronts, accessories, and components, from manufacturer.
 - 1. Basis for Certification: NFRC-certified energy performance values for each aluminum-framed entrance and storefront.
- J. Product Test Reports: Based on evaluation of tests performed by manufacturer and witnessed by a qualified independent testing agency, indicate compliance of entrance and storefront systems with requirements based on comprehensive testing of current systems.
- K. Source quality-control reports.
- L. Field quality-control reports.
- M. Sample Warranties: For special warranties.
- N. Maintenance Data: For aluminum-framed entrances and storefronts to include in maintenance manuals.

1.6 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, registered in the state in which the project is located, to design aluminum-framed entrances and storefronts.
- B. General Performance: Comply with the performance requirements specified, as determined by testing of aluminum-framed entrances and storefronts representing those indicated for this Project without failure due to defective manufacture, fabrication, installation, or other defects in construction.
 - 1. Aluminum-framed entrances and storefronts shall withstand movements of supporting structure, including, but not limited to, twist, column shortening, long-term creep, and deflection from uniformly distributed and concentrated live loads.
 - 2. Failure also includes the following:
 - a. Thermal stresses transferring to building structure.
 - b. Glass breakage.
 - c. Noise or vibration created by wind and thermal and structural movements.
 - d. Loosening or weakening of fasteners, attachments, and other components.

- e. Failure of operating units.
- C. Structural Loads:
- 1. Wind Loads: As indicated on Drawings.
 - 2. Other Design Loads: As indicated on Drawings.
- D. Deflection of Framing Members: At design wind pressure, as follows:
- 1. Deflection Normal to Wall Plane: Limited to edge of glass in a direction perpendicular to glass plane not exceeding $1/175$ of the glass edge length for each individual glazing lite, or an amount that restricts edge deflection of individual glazing lites to $3/4$ inch, whichever is less.
 - 2. Deflection Parallel to Glazing Plane: Limited to $1/360$ of clear span or $1/8$ inch, whichever is smaller.
 - a. Operable Units: Provide a minimum $1/16$ -inch clearance between framing members and operable units.
 - 3. Cantilever Deflection: Where framing members overhang an anchor point, as follows:
 - a. Perpendicular to Plane of Wall: No greater than $1/240$ of clear span plus $1/4$ inch for spans greater than 11 feet $8-1/4$ inches or $1/175$ times span, for spans less than 11 feet $8-1/4$ inches.
- E. Structural: Test according to ASTM E330 as follows:
- 1. When tested at positive and negative wind-load design pressures, storefront assemblies, including entrance doors, do not evidence deflection exceeding specified limits.
 - 2. When tested at 150 percent of positive and negative wind-load design pressures, storefront assemblies, including entrance doors and anchorage, do not evidence material failures, structural distress, or permanent deformation of main framing members exceeding 0.2 percent of span.
 - 3. Test Durations: As required by design wind velocity for relevant exposure category, but not less than 10 seconds.
- F. Air Infiltration: Test according to ASTM E283 for infiltration as follows:
- 1. Fixed Framing and Glass Area:
 - a. Fixed Framing and Glass Area: Maximum air leakage of 0.06 cfm/sq. ft. at a static-air-pressure differential of 6.24 lbf/sq. ft.
 - 2. Entrance Doors:
 - a. Pair of Doors: Maximum air leakage of 1.0 cfm/sq. ft. at a static-air-pressure differential of 1.57 lbf/sq. ft.
 - b. Single Doors: Maximum air leakage of 0.5 cfm/sq. ft. at a static-air-pressure differential of 1.57 lbf/sq. ft.

- G. Water Penetration under Static Pressure: Test according to ASTM E331 as follows:
1. No evidence of water penetration through fixed glazing and framing areas, including entrance doors, when tested according to a minimum static-air-pressure differential of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft.
- H. Water Penetration under Dynamic Pressure: Test according to AAMA 501.1 as follows:
1. No evidence of water penetration through fixed glazing and framing areas when tested at dynamic pressure equal to 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft.
 2. Maximum Water Leakage: According to AAMA 501.1. No uncontrolled water penetrating assemblies or water appearing on assemblies' normally exposed interior surfaces from sources other than condensation. Water leakage does not include water controlled by flashing and gutters, or water that is drained to exterior.
- I. Energy Performance: Certify and label energy performance according to NFRC as follows:
1. Thermal Transmittance (U-factor): Fixed glazing and framing areas as a system shall have U-factor of not more than 0.36 Btu/sq. ft. x h x deg F (using $U_{cog}=0.29$), as determined according to NFRC 100.
 2. Solar Heat Gain Coefficient (SHGC): Fixed glazing and framing areas as a system shall have SHGC of no greater than 0.35 as determined according to NFRC 200.
 3. Condensation Resistance: Fixed glazing and framing areas as a system shall have an NFRC-certified condensation resistance rating of no less than 45 as determined according to NFRC 500.
- J. Noise Reduction: Test according to ASTM E90, with ratings determined by ASTM E1332, as follows.
1. Sound Transmission Class: Not less than 32 for 1-inch insulated glazing and 36 for laminated glazing.
 2. Outdoor-Indoor Transmission Class: Not less than 27 for 1-inch insulated glazing and 30 for laminated glazing.
- K. Thermal Movements: Allow for thermal movements resulting from ambient and surface temperature changes.
1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.
 2. Thermal Cycling: No buckling; stress on glass; sealant failure; excess stress on framing, anchors, and fasteners; or reduction of performance when tested according to AAMA 501.5.
 - a. High Exterior Ambient-Air Temperature: That which produces an exterior metal-surface temperature of 180 deg F.
 - b. Low Exterior Ambient-Air Temperature: 0 deg F.
 - c. Interior Ambient-Air Temperature: 75 deg F.

- L. Performance Requirements of Operable Units: Testing shall demonstrate compliance with requirements indicated in AAMA 101-03 for air infiltration, water penetration, and structural performance for type, grade, and performance class of operable units required. Where required design pressure exceed the minimum for specified window grade, comply with requirements of AAMA 101, Section 3, "Optional Performance Classes," for higher than minimum performance class.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an experienced installer to assume engineering responsibility and perform work of this Section who has specialized in installing entrance and storefront systems similar to those required for this Project and who is acceptable to manufacturer.
 - 1. Engineering Responsibility: Prepare data for entrance and storefront systems, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project.
- B. Source Limitations: Obtain each component and each type of entrance and storefront system through one source from a single manufacturer.
- C. Product Options: Information on Drawings and in Specifications establishes requirements for system's aesthetic effects and performance characteristics. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sight lines and relationships to one another and to adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field-testing, or in-service performance.
 - 1. Do not modify intended aesthetic effect, as judged solely by Architect, except with Architect's approval and only to the extent needed to comply with performance requirements. Where modifications are proposed, submit comprehensive explanatory data to Architect for review.
- D. Welding Standards: Comply with AWS D1.2, "Structural Welding Code - Aluminum."

1.8 MOCKUPS

- A. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation. **Mockup to be installed at location indicated on drawing of window frame system type AB.**
 - 1. Mockup shall be a component of the comprehensive mockup specified in Division 4 Section "Unit Masonry (Assemblies)".
- B. **Contractor to perform on site water test of finalized mockup window unit in accordance with AAMA 501.1-17 Water Penetration of Windows, Curtain Walls and Doors Using Dynamic Pressure.**

ADDENDUM NO. 1

1.9 PROJECT CONDITIONS

- A. Field Measurements: Verify dimensions by field measurements before fabrication and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.
 - 1. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish dimensions and proceed with fabricating systems without field measurements. Coordinate construction to ensure actual dimensions correspond to established dimensions.

1.10 WARRANTY

- A. General Warranty: The special warranty specified in this Article shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by the Contractor under requirements of the Contract Documents.
- B. Special Warranty: Submit a written warranty signed by manufacturer agreeing to repair or replace window components that fail in materials or workmanship within the specified warranty period. Failures include, but are not limited to the following:
 - 1. Structural failures including excessive deflection.
 - 2. Failure of system to meet specified performance requirements including water leakage, air infiltration or condensation.
 - 3. Noise or vibration created by wind and thermal and structural movements.
 - 4. Water penetration through fixed glazing and framing areas.
 - 5. Adhesive sealant failures.
 - 6. Cohesive sealant failures.
 - 7. Failure of operating components to function normally.
 - 8. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
- C. Warranty Period: 2 years from date of Substantial Completion.
- D. Special Finish Warranty: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Warranty Period: Ten (10) years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Basis of Design Products are by YKK AP America, Inc. Subject to compliance with requirements, other manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Kawneer North America.
 2. EFCO Corporation.
 3. Oldcastle Building Envelope (formerly Vistawall Architectural Products).
- B. Source Limitations: Obtain all components of aluminum-framed entrance and storefront systems as well as glazed aluminum curtain wall systems, including operable units and accessories, from the same manufacturer.
- C. Storefront Framing Products:
1. Thermally Broken 2-inch x 4-1/2-inch Storefront Systems: YES 45 TU (center set, flush glazed storefront system for insulated glass).
 - a. For use generally at exterior storefront locations. Where removable mullions are a component of the hardware set for thermally broken (2-3/8-inch thick) entrance doors, 6-inch storefront systems are required.

2.2 MATERIALS

- A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated, complying with the requirements of standards indicated below:
1. Sheet and Plate: ASTM B209.
 2. Extruded Bars, Rods, Shapes, and Tubes: ASTM B221.
 3. Extruded Structural Pipe and Tubes: ASTM B429.
 4. Structural Profiles: ASTM B308
 5. Bars, Rods, and Wire: ASTM B211.
 6. Welding Rods and Bare Electrodes: AWS A5.10.
- B. Steel Reinforcement:
1. Structural Shapes, Plates, and Bars: ASTM A36.
 2. Cold-Rolled Sheet and Strip: ASTM A1008.
 3. Hot-Rolled Sheet and Strip: ASTM A1011.
- C. Steel Reinforcement Primer: Manufacturer's standard zinc-rich, corrosion-resistant primer complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM, and prepare surfaces according to applicable SSPC standard.

- D. Glazing: Refer to Division 8 Section “General Glazing”.
- E. Glazing Gaskets: Manufacturer’s standard pressure-glazing system of black, resilient glazing gaskets, setting blocks, and shims or spacers, fabricated from an elastomer of type and in hardness recommended by system and gasket manufacturer to comply with system performance requirements. Provide gasket assemblies that have corners sealed with sealant recommended by gasket manufacturer.
- F. Spacers, Setting Blocks, Gaskets, and Bond Breakers: Manufacturer’s standard permanent, non-migrating types in hardness recommended by manufacturer, compatible with sealants, and suitable for system performance requirements.
- G. Framing system gaskets, sealants, and joint fillers as recommended by manufacturer for joint type.
- H. Compression-Type Glazing Strips and Weatherstripping: Unless otherwise indicated, and at manufacturer’s option, provide compressible stripping for glazing and weatherstripping such a molded EPDM or neoprene gaskets complying with ASTM D2000 Designation 2C415 to 3BC620, or molded PVC gaskets complying with ASTM D2287, or molded expanded EPDM or neoprene gaskets complying with ASTM C509, Grade 4.
- I. Bituminous Paint: Cold-applied asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos, formulated for 30-mil thickness per coat.

2.3 COMPONENTS

- A. Framing Components: Provide manufacturer's standard components complying with specified requirements.
- B. Brackets and Reinforcements: Provide manufacturer’s standard brackets and reinforcements that are compatible with adjacent materials. Provide non-staining, nonferrous shims for aligning system components.
- C. Backer Plates: Manufacturer's standard, continuous backer plates for framing members, if not integral, where framing abuts adjacent construction.
- D. Fasteners and Accessories: Manufacturer’s standard corrosion-resistant, non-staining, nonbleeding fasteners and accessories compatible with adjacent materials.
 - 1. Reinforce members as required to retain fastener threads.
 - 2. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
 - 3. Do not use exposed fasteners, except for hardware application. For hardware application, use countersunk Phillips flat-head machine screws finished to match framing members or hardware being fastened, unless otherwise indicated.
- E. Anchors: Three-way adjustable anchors with minimum adjustment of 1 inch accommodate fabrication and installation tolerances in material and finish compatible with adjoining materials and recommended by manufacturer.

1. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts complying with ASTM A123 or ASTM A153 requirements.
- F. Concealed Flashing: Manufacturer's standard corrosion-resistant, non-staining, nonbleeding flashing, compatible with adjacent materials and of type recommended by manufacturer.
- G. Weather Stripping: Manufacturer's standard replaceable weather stripping as follows:
1. Compression Weather Stripping: Molded neoprene complying with ASTM D2000 requirements or molded PVC complying with ASTM D2287 requirements.
 2. Sliding Type: AAMA 701/702, made of wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing.

2.4 DOORS

- A. Doors: Basis of Design Products; YKK AP America, Inc. – **50T Wide Stile Door** (thermally broken doors), and 50D Wide Stile Door (non-thermally broken). As scheduled, thermally broken doors shall be used at all exterior locations. Non-thermally broken doors shall be used at all interior locations. – **ADDENDUM NO. 1**
1. Thermally Broken Door Construction: 2-3/8-inch overall thickness, with nominal 1/8-inch thick, extruded-aluminum tubular rail and stile members. Mechanically fasten corners with reinforcing brackets that are deep penetration and fillet welded.
 2. Door Design: Wide stile (all doors).
 - a. Stile Width: 5 inches.
 - b. Top Rail: 6-1/2 inches.
 - c. Mid Rail: 6-1/2 inches.
 - d. Bottom Rail: 10 inches
 - 1) Verify stile and rail dimensions indicated for entrance doors will properly accommodate and conceal prescribed hardware components, including, but not limited to, exit devices and closers. Report any discrepancies to the Architect.
 3. Glazing Stops and Gaskets: Beveled, snap-on, extruded-aluminum stops and preformed gaskets.
 - a. Provide non-removable glazing stops on outside of door.
- B. Door Hardware: As specified in Division 8 Section “Door Hardware”.

2.5 FLUSH PANEL DOOR SYSTEMS

- A. **Flush Panel Door Frame: Basis of Design Products; YKK AP VersaJamb® Tubular Aluminum Door Frame.**

1. **Anodized Finish: AAMA 612-05**
 2. **Finish:**
- B. Flush Panel Door: Basis of Design: YKK AP America, Inc. – 25FD Flush Panel Swing Entrances.**
1. **Minimum Thickness: 1 ¾” inches, 3-ply composite laminate system.**
 2. **Extrusions: ASTM B 221 (ASTM B 221M), 6063-T5 Aluminum Alloy.**
 3. **Face Panels:**
 - a. **Exterior Aluminum panels shall be minimum 5-ply composite laminated construction to include one-piece 0.040-inch (1.02mm) smooth or vertically ribbed embossed pattern 5005-H14 stretcher-leveled aluminum alloy.**
 - b. **Aluminum Panel Finish: Clear**
 4. **The door core shall consist of marine grade high compression honeycomb and internal aluminum hardware backup tube.**
 5. **The hardware backup tube shall be 4.25-inches in width, 1.375-inches in depth with a wall thickness of 0.125-inches.**
 6. **Internal reinforcing tube shall be mechanically connected top and bottom with galvanized #10 self-tapping screws. A 3/8-inch galvanized steel through rod, with stainless steel fiber lock nuts on both ends of the rods, is optional.**
 7. **Door perimeter shall receive mechanically locked 6063-T5 extruded aluminum alloy bevel edge on the lock stile and a clip mortise square edge on the hinge stile to protect flush door edges and permit field replacement.**
 8. **Lock stile of door shall have wool pile weather-stripping applied into an extruded aluminum receiver channel in the door edging. This weather stripping to be field replaceable.**

ADDENDUM NO. 1

2.6 FABRICATION

- A. **General: Fabricate components that, when assembled, will have accurately fitted joints with ends coped or mitered to produce hairline joints free of burrs and distortion. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.**
 1. **Fabricate components for screw-spline frame construction.**
 2. **Fabricate components for head and sill-receptor frame construction with shear-block construction at intermediate horizontal components.**
- B. **Forming: Form shapes with sharp profiles, straight and free of defects or deformations, before finishing.**
- C. **Prepare components to receive concealed fasteners and anchor and connection devices.**

- D. Fabricate components to drain water passing joints and condensation and moisture occurring or migrating within the system to the exterior.
- E. Welding: Weld components to comply with referenced AWS standard. Weld before finishing components to greatest extent possible. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- F. Glazing Channels: Provide minimum clearances for thickness and type of glass indicated according to FGMA's "Glazing Manual."
- G. Metal Protection: Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape recommended by manufacturer for this purpose. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- H. Storefront: Fabricate framing in profiles indicated for flush glazing (without projecting stops). Provide subframes and reinforcing of types indicated or, if not indicated, as required for a complete system. Factory assemble components to greatest extent possible. Disassemble components only as necessary for shipment and installation. Provide ventilator units where detailed on Drawings.
- I. Entrances: Fabricate door framing in profiles indicated. Reinforce as required to support imposed loads. Factory assemble door and frame units and factory install hardware to greatest extent possible. Reinforce door and frame units as required for installing hardware indicated. Cut, drill, and tap for factory-installed hardware before finishing components.
 - 1. Exterior Doors: Provide compression weather stripping at fixed stops. At other locations, provide sliding weather stripping retained in adjustable strip mortised into door edge.
 - 2. Interior Doors: Provide ANSI/BHMA A156.16 silencers at stops to prevent metal to metal contact. Provide 3 silencers on strike jamb of single-door frames and 2 silencers on head of double-door frames

2.7 ALUMINUM FINISHES

- A. General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations relative to applying and designating finishes.
- B. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- C. Finish designations prefixed by AA conform to the system established by the Aluminum Association for designating aluminum finishes.

- D. Color Anodic Finish: AAMA 611, [AA-M12C22A42/A44, Class I, 0.018 mm] [AA-M12C22A32/A34, Class II, 0.010 mm] or thicker.

- 1. Color: **Champagne**

2.8 STEEL PRIMING

- A. General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations relative to applying primer.
- B. Surface Preparation: Perform manufacturer's standard cleaning operations to remove dirt, oil, grease, or other contaminants that could impair paint bond. Remove mill scale and rust, if present, from uncoated steel.
- C. Priming: Apply manufacturer's standard corrosion-resistant primer immediately after surface preparation and pretreatment.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of entrance and storefront systems. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Comply with manufacturer's written instructions for protecting, handling, and installing entrance and storefront systems. Do not install damaged components. Fit frame joints to produce hairline joints free of burrs and distortion. Rigidly secure non-movement joints. Seal joints watertight.
- B. Metal Protection: Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape recommended by manufacturer for this purpose. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- C. Install components to drain water passing joints and condensation and moisture occurring or migrating within the system to the exterior.
- D. Set continuous sill members and flashing in a full sealant bed to provide weathertight construction, unless otherwise indicated. Comply with requirements of Division 7 Section "Joint Sealants."
- E. Install framing components plumb and true in alignment with established lines and grades without warp or rack of framing members.

- F. Install operable units level and plumb, securely anchored, and without distortion. Adjust weather-stripping contact and hardware movement to produce proper operation.
- G. Install entrances plumb and true in alignment with established lines and grades without warp or rack. Lubricate operating hardware and other moving parts according to hardware manufacturers' written instructions.
 - 1. Install surface-mounted hardware according to manufacturer's written instructions using concealed fasteners to greatest extent possible.
- H. Install secondary-sealant weatherseal according to sealant manufacturer's written instructions to provide weatherproof joints. Install joint fillers behind sealant as recommended by sealant manufacturer.
- I. Install perimeter sealant to comply with requirements of Division 7 Section "Joint Sealants," unless otherwise indicated.
- J. Erection Tolerances: Install entrance and storefront systems to comply with the following maximum tolerances:
 - 1. Variation from Plane: Limit variation from plane or location shown to 1/8 inch in 10 feet; 1/4 inch over total length.
 - 2. Alignment: Where surfaces abut in line, limit offset from true alignment to 1/16 inch. Where surfaces meet at corners, limit offset from true alignment to 1/32 inch.
 - 3. Diagonal Measurements: Limit difference between diagonal measurements to 1/8 inch.

3.3 ADJUSTING AND CLEANING*

- A. Adjust doors and hardware to provide tight fit at contact points and weather stripping, smooth operation, and weathertight closure.
- B. Remove excess sealant and glazing compounds, and dirt from surfaces.

3.4 PROTECTION

- A. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure entrance and storefront systems are without damage or deterioration at the time of Substantial Completion.

END OF SECTION 084113