

SECTION 230523

GENERAL-DUTY VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 STIPULATIONS

- A. The specifications sections "General Conditions of Contract", "Special Conditions", and "Division 1 – General Requirements" form a part of this section by this reference thereto, and shall have the same force and effect as if printed herewith in full.

1.2 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.3 SUMMARY

- A. Section Includes:
 - 1. Iron ball valves.
 - 2. Bronze lift check valves.
 - 3. Iron gate valves.
 - 4. Eccentric plug valves.
 - 5. Chainwheels.
- B. Related Sections:
 - 1. Division 23 HVAC piping Sections for specialty valves applicable to those Sections only.
 - 2. Division 23 Section "Identification for HVAC Piping and Equipment" for valve tags and schedules.

1.4 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.
- E. OS&Y: Outside screw and yoke.

- F. RS: Rising stem.
- G. SWP: Steam working pressure.

1.5 SUBMITTALS

- A. Product Data: For each type of valve indicated.

1.6 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.1 for power piping valves.
 - 3. ASME B31.9 for building services piping valves.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to HVAC valve schedule articles for applications of valves.

- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
 - 1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
 - 2. Handwheel: For valves other than quarter-turn types.
 - 3. Handlever: For quarter-turn valves NPS 6 and smaller except plug valves.
 - 4. Wrench: For plug valves with square heads. Furnish Owner with 1 wrench for every plug valves, for each size square plug-valve head.
 - 5. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
 - 1. Gate Valves: With rising stem.
 - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
 - 3. Butterfly Valves: With extended neck.
- F. Valve-End Connections:
 - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
 - 2. Grooved: With grooves according to AWWA C606.
 - 3. Solder Joint: With sockets according to ASME B16.18.
 - 4. Threaded: With threads according to ASME B1.20.1.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE ANGLE VALVES

- A. Class 125, Bronze Angle Valves with Bronze Disc:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Hammond Valve.
 - b. Milwaukee Valve Company.

2.3 IRON BALL VALVES

- A. Class 125, Iron Ball Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Valve, Inc.
 - b. Conbraco Industries, Inc.; Apollo Valves.
 - c. Kitz Corporation.
 - d. Sure Flow Equipment Inc.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - f. Or equal approved by the Professional.
2. Description:
 - a. Standard: MSS SP-72.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Split body.
 - d. Body Material: ASTM A 126, gray iron.
 - e. Ends: Flanged.
 - f. Seats: PTFE or TFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel.
 - i. Port: Full.

2.4 IRON, SINGLE-FLANGE BUTTERFLY VALVES

- A. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:
- B. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
 - b. American Valve, Inc.
 - c. Conbraco Industries, Inc.; Apollo Valves.
 - d. Cooper Cameron Valves; a division of Cooper Cameron Corp.
 - e. Crane Co.; Crane Valve Group; Center Line.
 - f. Crane Co.; Crane Valve Group; Stockham Division.
 - g. DeZurik Water Controls.
 - h. Flo Fab Inc.
 - i. Hammond Valve.
 - j. Kitz Corporation.
 - k. Legend Valve.
 - l. Milwaukee Valve Company.
 - m. Mueller Steam Specialty; a division of SPX Corporation.
 - n. NIBCO INC.
 - o. Norriseal; a Dover Corporation company.
 - p. Spence Strainers International; a division of CIRCOR International.

- q. Sure Flow Equipment Inc.
- r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- s. Or equal approved by the Professional.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated or -coated ductile iron.

C. 200 CWP, Iron, Single-Flange Butterfly Valves with NBR Seat and Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. American Valve, Inc.
- b. Conbraco Industries, Inc.; Apollo Valves.
- c. Cooper Cameron Valves; a division of Cooper Cameron Corp.
- d. DeZurik Water Controls.
- e. Flo Fab Inc.
- f. Hammond Valve.
- g. Kitz Corporation.
- h. Legend Valve.
- i. Milwaukee Valve Company.
- j. Mueller Steam Specialty; a division of SPX Corporation.
- k. NIBCO INC.
- l. Norriseal; a Dover Corporation company.
- m. Spence Strainers International; a division of CIRCOR International.
- n. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: NBR.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated.

D. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Valve, Inc.
 - b. Conbraco Industries, Inc.; Apollo Valves.
 - c. Cooper Cameron Valves; a division of Cooper Cameron Corp.
 - d. DeZurik Water Controls.
 - e. Flo Fab Inc.
 - f. Hammond Valve.
 - g. Kitz Corporation.
 - h. Legend Valve.
 - i. Milwaukee Valve Company.
 - j. Mueller Steam Specialty; a division of SPX Corporation.
 - k. NIBCO INC.
 - l. Norriseal; a Dover Corporation company.
 - m. Red-White Valve Corporation.
 - n. Spence Strainers International; a division of CIRCOR International.
 - o. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - p. Or equal approved by the Professional.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig.
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel plated.

E. Class 250, NRS, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. NIBCO INC.
- d. Or equal approved by the Professional.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. NPS 2-1/2 to NPS 12 , CWP Rating: 500 psig.
- c. NPS 14 to NPS 24 , CWP Rating: 300 psig.
- d. Body Material: ASTM A 126, gray iron with bolted bonnet.
- e. Ends: Flanged.
- f. Trim: Bronze.
- g. Disc: Solid wedge.

- h. Packing and Gasket: Asbestos free.

F. Class 250, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Powell Valves.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - h. Or equal approved by the Professional.
2. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. NPS 2-1/2 to NPS 12, CWP Rating: 500 psig.
 - c. NPS 14 to NPS 24, CWP Rating: 300 psig.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.
 - f. Trim: Bronze.
 - g. Disc: Solid wedge.
 - h. Packing and Gasket: Asbestos free.

2.5 BRONZE GLOBE VALVES

A. Class 150, Bronze Globe Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Hammond Valve.
 - c. Kitz Corporation.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Powell Valves.
 - g. Red-White Valve Corporation.
 - h. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - i. Zy-Tech Global Industries, Inc.
 - j. Or equal approved by the Professional.
2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 300 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
- d. Ends: Threaded.
- e. Stem: Bronze.
- f. Disc: PTFE or TFE.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron.

2.6 IRON GLOBE VALVES

A. Class 125, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Kitz Corporation.
 - f. Milwaukee Valve Company.
 - g. NIBCO INC.
 - h. Powell Valves.
 - i. Red-White Valve Corporation.
 - j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - k. Zy-Tech Global Industries, Inc.
 - l. Or equal approved by the Professional.
2. Description:
 - a. Standard: MSS SP-85, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Packing and Gasket: Asbestos free.

B. Class 250, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.

- e. Milwaukee Valve Company.
- f. Or equal approved by the Professional.
- g. NIBCO INC.
- h. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-85, Type I.
- b. CWP Rating: 500 psig.
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Packing and Gasket: Asbestos free.

2.7 CHAINWHEELS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Babbitt Steam Specialty Co.
 - 2. Roto Hammer Industries.
 - 3. Trumbull Industries.
 - 4. Or equal approved by the Professional.
- B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.
 - 1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
 - 2. Attachment: For connection to butterfly valve stems.
 - 3. Sprocket Rim with Chain Guides: Ductile or cast iron of type and size required for valve.
 - 4. Chain: Hot-dip, galvanized steel of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.

- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for globe valves NPS 4 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.
- F. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Center-Guided and Plate-Type Check Valves: In horizontal or vertical position, between flanges.
 - 3. Lift Check Valves: With stem upright and plumb.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Shutoff Service: gate, or plug valves.
 - 2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
 - 3. Throttling Service, Steam: Globe valves.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
 - 1. For Steel Piping, NPS 2 and Smaller: Threaded ends.

2. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
3. For Steel Piping, NPS 5 and Larger: Flanged ends.

D. Pipe Sizes NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron Globe Valves, NPS 2-1/2 to NPS 12: Class 250.

3.5 LOW-PRESSURE STEAM VALVE SCHEDULE (15 PSIG OR LESS)

A. Pipe NPS 2 and Smaller:

1. Bronze Angle Valves: Class 150 bronze disc.
2. Bronze Globe Valves: Class 150 bronze disc.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron Ball
3. Valves, NPS 2-1/2 to NPS 10: Class 150.
4. High-Performance Butterfly Valves: Class 300, single flange.
5. Iron Swing Check Valves: Class 250 metal seats.
6. Iron Swing Check Valves with Closure Control, NPS 2-1/2 to NPS 12: Class 125, lever and spring.
7. Iron Gate Valves: Class 250, NRS.
8. Iron Globe Valves, NPS 2-1/2 to NPS 12: Class 250.

3.6 HIGH-PRESSURE STEAM VALVE SCHEDULE (MORE THAN 15 PSIG)

A. Pipe NPS 2 and Smaller:

1. Bronze Angle Valves: Class 150 bronze disc.
2. Globe Valves: Class 150, bronze, bronze disc.

B. Pipe Sizes NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Ball Valves, NPS 2-1/2 to NPS 10: Class 150, iron.
3. High-Performance Butterfly Valves: Class 300 single flange.
4. Iron Swing Check Valves: Class 250 metal seats.
5. Iron Swing Check Valves with Closure Control, NPS 2-1/2 to NPS 12: Class 125, lever and spring.
6. Iron Gate Valves: Class 250 NRS.
7. Iron Globe Valves, NPS 2-1/2 to NPS 12: Class 250.

3.7 STEAM-CONDENSATE VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze Angle Valves: Class 150, bronze disc.
2. Bronze Globe Valves: Class 150, bronze disc.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Ball Valves, NPS 2-1/2 to NPS 10: Class 150.
2. Iron Globe Valves, NPS 2-1/2 to NPS 12 Class 250.

END OF SECTION 230523