

SECTION 26 05 43 - UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Type EPEC raceways and fittings.
2. Type ERMC-S raceways, elbows, couplings, and nipples.
3. Fittings for conduit, tubing, and cable.
4. Solvent cements.
5. Duct accessories.
6. Handholes and boxes for exterior underground wiring.
7. Duct sealing.

1.2 DEFINITIONS

- A. Duct: A single raceway or multiple raceways, installed singly or as components of a duct bank.
- B. Duct Bank: Two or more ducts installed in parallel, direct buried or with additional casing materials such as concrete.
- C. Handhole: An underground chamber containing electrical cables, sized such that personnel are not required to enter in order to access the cables.
- D. Manhole: An underground chamber containing electrical cables and equipment, sized to provide access with working space clearances.
- E. Trafficways: Locations where vehicular or pedestrian traffic is a normal course of events.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
- B. Preinstallation Coordination Meeting(s): For underground ducts and raceways. Conduct meeting(s) as videoconference or at Project site before .
1. Attendees: Installers, fabricators, representatives of manufacturers, and administrators for field tests and inspections. Notify Architect, and Owner's Commissioning Authority of scheduled meeting dates.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
1. For concrete and steel used in precast concrete structures, also include product certificates as required by ASTM C858.

B. Shop Drawings:

1. Precast or Factory-Fabricated Concrete Structures:
 - a. Include plans, elevations, sections, and details, including attachments to other Work.
 - b. Include duct entry provisions, including locations and duct sizes, and methods and materials for waterproofing duct entry locations.
 - c. Include reinforcement details.
 - d. Include frame and cover design and manhole chimneys.
 - e. Include grounding details.
 - f. Include joint details.
2. Factory-Fabricated Handholes and Boxes Other Than Precast Concrete:
 - a. Include dimensioned plans, sections, and elevations, and fabrication and installation details.
 - b. Include duct entry provisions, including locations and duct sizes, and methods and materials for waterproofing duct entry locations.
 - c. Include cover design.
 - d. Include grounding details.
 - e. Include dimensioned locations of cable rack inserts, pulling-in and lifting irons, and other accessories.

PART 2 - PRODUCTS

2.1 RACEWAYS

- A. Comply with Section 26 05 33 "Raceways and Boxes for Electrical Systems" for products and installation requirements for underground applications.

2.2 TYPE EPEC RACEWAYS AND FITTINGS

- A. Performance Criteria:
1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
 2. General Characteristics: UL 651A and UL CCN EAZX.
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Blue Diamond Industries.
 2. JM Eagle; J-M Manufacturing Co., Inc.
 3. Petroflex North America.
 4. Prysmian Cables and Systems; Prysmian Group North America.
 5. Southwire Company.
- C. Schedule 40 Electrical HDPE Underground Conduit (EPEC-40):
1. Dimensional Specifications: Schedule 40.

2.3 TYPE PVC RACEWAYS AND FITTINGS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: UL 651 and UL CCN DZYR.

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ABB, Electrification Products Division.
2. Calconduit; Atkore International.
3. JM Eagle; J-M Manufacturing Co., Inc.
4. NAPCO; Westlake Chemical Corp.
5. Opti-Com Manufacturing Network, Inc (OMNI).
6. Topaz Lighting & Electric.

C. Schedule 40 Rigid PVC Conduit (PVC-40) and Fittings:

1. Dimensional Specifications: Schedule 40.
2. Markings:
 - a. For use with maximum 90 deg C wire.

2.4 FITTINGS FOR CONDUIT, TUBING, AND CABLE

A. Metallic Fittings for Type ERM, and Type PVC Raceways:

1. Options:
 - a. Material: Steel.
 - b. Coupling Method: Compression coupling.
 - c. Conduit Fittings for Hazardous (Classified) Locations: UL 1203.
 - d. Expansion and Deflection Fittings: UL 651 with flexible external bonding jumper.

B. Metallic Fittings for Type EPEC and Type RTRC Raceways:

1. General Characteristics: UL 514B and UL CCN DWTT.
2. Options:
 - a. Material: Steel.
 - b. Coupling Method: Compression coupling.
 - c. Conduit Fittings for Hazardous (Classified) Locations: UL 1203.
 - d. Expansion and Deflection Fittings: UL 651 with flexible external bonding jumper.

2.5 SOLVENT CEMENTS

A. Performance Criteria:

1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
2. General Characteristics: As recommended by conduit manufacturer in accordance with UL 514B and UL CCN DWTT.
3. Sustainability Characteristics:
 - a. VOC Content: [510][490]<Insert value> g/L or less for [PVC][CPVC] conduit and fittings.

2.6 DUCT ACCESSORIES

- A. Duct Spacers: Factory-fabricated, rigid, PVC interlocking spacers; sized for type and size of duct with which used, and selected to provide minimum duct spacing indicated while supporting duct during concreting or backfilling.
- B. Underground-Line Warning Tape: In accordance with Section 26 05 53 "Identification for Electrical Systems."

2.7 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

- A. Performance Criteria:
 1. Regulatory Requirements: Listed and labeled in accordance with NFPA 70 and marked for intended location and use.
 2. General Characteristics:
 - a. ASTM C858 for design and manufacturing processes.
 - b. SCTE 77.
- B. Precast Concrete Handholes and Boxes:
 1. Description: Factory-fabricated, reinforced-concrete, monolithically poured walls and bottom unless open-bottom enclosures are indicated. Frame and cover must form top of enclosure and must have load rating consistent with that of handhole or box.
 2. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. A.C. Miller Concrete Products, Inc.
 - b. Oldcastle Infrastructure Inc.; CRH Americas.
 3. Configuration: Units must be designed for flush burial and have open bottom unless otherwise indicated.
 4. Frame and Cover:
 - a. Weatherproof cast-iron frame, with cast-iron cover with recessed cover hook eyes and tamper-resistant, captive, cover-securing bolts.
 - b. Cover Finish: Nonskid finish must have minimum coefficient of friction of 0.50.
 - c. Cover Legend: Molded lettering, as indicated for each service.

5. Knockout Panels: Precast openings in walls, arranged to match dimensions and elevations of approaching duct, plus additional 12 inch vertically and horizontally to accommodate alignment variations.
 - a. Knockout panels must be located no less than 6 inch from interior surfaces of walls, floors, or frames and covers of handholes, but close enough to corners to facilitate racking of cables on walls.

C. Polymer Concrete Handholes and Boxes with Polymer Concrete Cover:

1. Description: Molded of sand, concrete, and aggregate, bound together with polymer resin, and reinforced with steel or fiberglass or combination.
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. MacLean Highline.
 - b. Oldcastle Infrastructure Inc.; CRH Americas.
 - c. Quazite; Hubbell Incorporated, Power Systems.
3. Configuration: Units must be designed for flush burial and have open bottom unless otherwise indicated.
4. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure and installed location.
 - a. Cover Finish: Nonskid finish must have minimum coefficient of friction of 0.50.
 - b. Cover Legend: Molded lettering, "ELECTRIC" or "COMMUNICATIONS", as applicable for each service.
5. Conduit Entrance Provisions: Conduit-terminating fittings must mate with entering ducts for secure, fixed installation in enclosure wall.
6. Duct Entrance Provisions: Duct-terminating fittings must mate with entering duct for secure, fixed installation in enclosure wall.
7. Handholes 12 inch wide by 24 inch long and larger must have factory-installed inserts for cable racks and pulling-in irons.
8. Options:
 - a. Color: Gray.

2.8 DUCT SEALING

- A. Duct-Sealing Compound: Nonhardening, safe for contact with human skin, not deleterious to cable insulation, and workable at temperatures as low as 35 deg F. Compound must be capable of withstanding temperature of 300 deg F without slump and adhering to clean surfaces of plastic ducts, metallic conduit, conduit and duct coatings, concrete, masonry, lead, cable sheaths, cable jackets, insulation materials, and common metals. Duct sealing compound must be removable without damaging ducts or cables.
- B. Inflatable Duct-Sealing System: Wraparound inflatable bladder that seals ducts that are empty or containing conductors against air and water infiltration. System is suitable for use in steel, plastic, or concrete ducts and penetrations.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Coordinate layout and installation of duct, duct bank, manholes, handholes, and boxes with final arrangement of other utilities, site grading, and surface features as determined in field. Notify Architect if there is conflict between areas of excavation and existing structures or archaeological sites to remain.
- B. Coordinate elevations of duct and duct-bank entrances into manholes, handholes, and boxes with final locations and profiles of duct and duct banks, as determined by coordination with other utilities, underground obstructions, and surface features. Revise locations and elevations as required to suit field conditions and to ensure that duct and duct bank will drain to manholes and handholes, and as approved by Architect.
- C. Clear and grub vegetation to be removed, and protect vegetation to remain in accordance with Section 31 10 00 "Site Clearing." Remove and stockpile topsoil for reapplication in accordance with Section 31 10 00 "Site Clearing."

3.2 SELECTION OF UNDERGROUND DUCTS

- A. Duct for Electrical Feeders 600 V and Less: PVC-40, concrete encased or direct buried as indicated on drawings. If not noted, duct shall be concrete encased.
- B. Duct for Electrical Branch Circuits: PVC-40, direct buried unless otherwise indicated.
- C. Underground Ducts Crossing Paved Paths, Walks, and Driveways: PVC-40, encased in reinforced concrete unless otherwise noted.
- D. Underground Ducts Crossing Roadways: PVC-40, encased in reinforced concrete.
- E. Stub-ups: Concrete encased, ERM-C-S.

3.3 SELECTION OF UNDERGROUND ENCLOSURES

- A. Handholes and Boxes:
 - 1. Units in Driveway, Parking Lot, and Off-Roadway Locations, Subject to Occasional, Nondeliberate Loading by Heavy Vehicles: Polymer concrete, SCTE 77, Tier 15 structural load rating.
 - 2. Units in Sidewalk and Similar Applications with Safety Factor for Nondeliberate Loading by Vehicles: Polymer concrete units, SCTE 77, Tier 8 structural load rating.
 - 3. Cover design load must not exceed load rating of handhole or box.

3.4 EARTHWORK

- A. Excavation and Backfill: Comply with Section 31 20 00 "Earth Moving," but do not use heavy-duty, hydraulic-operated, compaction equipment.

- B. Cut and patch existing pavement in path of underground duct, duct bank, and underground structures.

3.5 INSTALLATION OF DUCTS AND DUCT BANKS

A. Reference Standards:

1. Unless more stringent requirements are specified in Contract Documents or manufacturers' published instructions, comply with NEMA TCB 2 for installation of underground ducts and duct banks.
2. Consult Architect for resolution of conflicting requirements.

B. Special Techniques:

1. Where indicated on Drawings, install duct, spacers, and accessories into duct-bank configuration shown. Duct installation requirements in this Section also apply to duct bank.
2. Steel raceway, bends, and fittings in single duct run or duct bank must be of same type.
3. Slope: Pitch duct minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope duct from high point between two manholes to drain in both directions.
4. Expansion and Deflection Fittings: Install expansion and deflection fitting in each duct in area of disturbed earth adjacent to manhole or handhole.
5. Install expansion fitting near center of straight line duct with calculated expansion of more than 3/4 inch.
6. Curves and Bends:
 - a. Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with minimum radius of 48 inch, both horizontally and vertically, at other locations unless otherwise indicated.
 - b. Field bending must be in accordance with NFPA 70 minimum radii requirements, except bends over 45 degrees must be made with minimum radius of 48 inch. Use only equipment specifically designed for material and size involved. Use PVC heating bender for bending PVC conduit.
 - c. Duct must have maximum of 180 degrees of bends between pull points.
7. Joints: Use solvent-cemented joints in nonmetallic duct and fittings and make watertight in accordance with manufacturer's published instructions. Stagger couplings so those of adjacent duct do not lie in same plane. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with minimum 3 inch of concrete for minimum of 12 inch on each side of coupling.
 - a. Install insulated grounding bushings on steel raceway terminations that are less than 12 inch below grade or floor level and do not terminate in hubs.
8. Building Wall Penetrations: Make transition from underground duct to steel raceway at least 10 ft outside building wall, without reducing duct line slope away from building and without forming trap in line. Use fittings manufactured for transition to steel raceway type installed. Install steel raceway penetrations of building walls as specified in Section 26 05 44 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."
9. Install manufactured steel raceway elbows for stub-ups at poles unless otherwise indicated. Encase elbows for stub-up ducts throughout length of elbow.

- a. Couple steel elbows to ducts with adapters designed for this purpose, and encase coupling with minimum 3 inch of concrete for minimum of 12 inch on each side of coupling.
10. Sealing: Provide temporary closure at terminations of duct with pulled cables. Seal spare duct at terminations. Use sealing compound and plugs to withstand at least 15 psig hydrostatic pressure.
11. Pulling Cord: Install 200 lbf test nylon cord in empty ducts.
12. Concrete-Encased Ducts and Duct Bank:
 - a. Excavate trench bottom to provide firm and uniform support for duct. Prepare trench bottoms as specified in Section 31 20 00 "Earth Moving" for pipes 6 inch or less in nominal diameter.
 - b. Width: Excavate trench minimum 3 inch wider than duct on each side.
 - c. Depth: Install so top of duct envelope is at least 24 inch below finished grade in areas not subject to deliberate traffic, and at least 30 inch below finished grade in deliberate traffic paths for vehicles unless otherwise indicated. Install so top of duct envelope is below local frost line.
 - d. Support duct on duct spacers coordinated with duct size, duct spacing, and outdoor temperature.
 - e. Spacer Installation: Place spacers close enough to prevent sagging and deforming of duct, with not less than four spacers per 20 ft of duct. Place spacers within 24 inch of duct ends. Stagger spacers approximately 6 inch between tiers. Secure spacers to earth and to duct to prevent floating during concreting. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
 - f. Minimum Space between Ducts: 3 inch between edge of duct and exterior envelope wall, 2 inch between ducts for like services, and 12 inch between power and communications ducts.
 - g. Elbows:
 - 1) Use manufactured duct elbows for stub-ups and at changes of direction in duct unless otherwise indicated. Extend encasement throughout length of elbow.
 - 2) Use manufactured steel elbows for stub-ups, at building entrances, and at changes of direction in duct run.
 - h. Stub-ups to Outdoor Equipment: Extend concrete-encased steel raceway horizontally minimum of 60 inch from edge of equipment base.
 - 1) Stub-ups must be minimum 4 inch above finished floor and minimum 3 inch from conduit side to edge of slab.
 - i. Stub-ups to Indoor Equipment: Extend concrete-encased steel raceway horizontally minimum of 60 inch from edge of wall. Install insulated grounding bushings on terminations at equipment.
 - 1) Stub-ups must be minimum 4 inch above] finished floor and no less than 3 inch from conduit side to edge of slab.
 - j. Reinforcement: Reinforce concrete-encased duct where crossing disturbed earth and where indicated. Arrange reinforcing rods and ties without forming conductive or magnetic loops around ducts or duct groups.

- k. Forms: Use walls of trench to form side walls of duct bank where soil is self-supporting and concrete envelope can be poured without soil inclusions; otherwise, use forms.
 - l. Concrete Cover: Install minimum of 3 inch of concrete cover between edge of duct to exterior envelope wall, 2 inch between duct of like services, and 4 inch between power and communications ducts.
 - m. Place minimum 6 inch of engineered fill above concrete encasement of duct.
 - n. Concreting Sequence: Pour each run of envelope between manholes or other terminations in one continuous operation.
 - 1) Start at one end and finish at other, allowing for expansion and contraction of duct as its temperature changes during and after pour. Use expansion fittings installed in accordance with manufacturer's published instructions, or use other specific measures to prevent expansion-contraction damage.
 - 2) If more than one pour is necessary, terminate each pour in vertical plane and install 3/4 inch reinforcing-rod dowels extending minimum of 18 inch into concrete on both sides of joint near corners of envelope.
 - o. Pouring Concrete: Comply with requirements in "Concrete Placement" Article in Section 03 30 00 "Cast-in-Place Concrete." Place concrete carefully during pours to prevent voids under and between duct and at exterior surface of envelope. Do not allow heavy mass of concrete to fall directly onto ducts. Allow concrete to flow around duct and rise up in middle, uniformly filling open spaces. Do not use power-driven agitating equipment unless specifically designed for duct-installation application.
13. Underground-Line Warning Tape: Bury underground line specified in Section 26 05 53 "Identification for Electrical Systems" no less than 12 inch above concrete-encased duct and duct banks and approximately 12 inch below grade. Align tape parallel to and within 3 inch of centerline of duct bank. Provide additional warning tape for each 12 inch increment of duct-bank width over nominal 18 inch. Space additional tapes 12 inch apart, horizontally across width of ducts.
14. Ground ducts and duct banks in accordance with Section 26 05 26 "Grounding and Bonding for Electrical Systems."

C. Interfaces with Other Work:

- 1. Coordinate all underground site work with new and existing utilities and work of other Divisions.
- 2. Coordinate all underground electrical service work with utility company and utility company installation guidelines.

3.6 INSTALLATION OF CONCRETE MANHOLES, HANDHOLES, AND BOXES

A. Reference Standards:

- 1. Consult Architect for resolution of conflicting requirements.

B. Special Techniques:

- 1. Elevations:
 - a. Manhole Roof: Install with rooftop at least 15 inch below finished grade.
 - b. Manhole Frame: In paved areas and trafficways, set frames flush with finished grade. Set other manhole frames 1 inch above finished grade.

- c. Install handholes with bottom below frost line, minimum 30 inches below grade.
 - d. Handhole Covers: In paved areas and trafficways, set surface flush with finished grade. Set covers of other handholes 1 inch above finished grade.
 - e. Where indicated, cast handhole cover frame integrally with handhole structure.
 - 2. Drainage: Install drains in bottom of manholes where indicated. Coordinate with drainage provisions indicated.
 - 3. Manhole Access: Circular opening in manhole roof; sized to match cover size.
 - a. Manholes with Fixed Ladders: Offset access opening from manhole centerlines to align with ladder.
 - b. Install chimney, constructed of precast concrete collars and rings, and cast-iron frame to connect cover with manhole roof opening. Provide moisture-tight joints and waterproof grouting for frame and chimney.
 - 4. Waterproofing: Apply waterproofing to exterior surfaces of manholes and handholes after concrete has cured at least three days. Waterproofing materials and installation are specified in Division 07. After duct has been connected and grouted, and before backfilling, waterproof joints and connections, and touch up abrasions and scars. Waterproof exterior of manhole chimneys after mortar has cured at least three days.
 - 5. Dampproofing: Apply dampproofing to exterior surfaces of manholes and handholes after concrete has cured at least three days. Dampproofing materials and installation are specified in Section 07 11 13 "Bituminous Dampproofing." After ducts are connected and grouted, and before backfilling, dampproof joints and connections, and touch up abrasions and scars. Dampproof exterior of manhole chimneys after mortar has cured at least three days.
 - 6. Hardware: Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated.
 - 7. Field-Installed Bolting Anchors in Manholes and Concrete Handholes: Do not drill deeper than 3-7/8 inch for manholes and 2 inch for handholes, for anchor bolts installed in field. Use minimum of two anchors for each cable stanchion.
 - 8. Ground manholes, handholes, and boxes in accordance with Section 26 05 26 "Grounding and Bonding for Electrical Systems."
 - C. Interfaces with Other Work:
 - 1. Coordinate all underground site work with new and existing utilities and work of other Divisions.
 - 2. Coordinate all underground electrical service work with utility company and utility company installation guidelines.
- 3.7 INSTALLATION OF HANDHOLES AND BOXES OTHER THAN PRECAST CONCRETE
- A. Reference Standards:
 - 1. Consult Architect for resolution of conflicting requirements.
 - B. Special Techniques:
 - 1. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting duct, to minimize bends and deflections required for proper entrances. Use box extension if required to match depths of duct, and seal joint between box and extension as recommended by manufacturer.

2. Unless otherwise indicated, support units on level bed of crushed stone or gravel, graded from 1/2 inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.
3. Elevation: In paved areas and trafficways, set cover flush with finished grade. Set covers of other handholes 1 inch above finished grade.
4. Install handholes and boxes with bottom below frost line, minimum 30 inches below grade.
5. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in enclosure.
6. Field cut openings for duct in accordance with enclosure manufacturer's published instructions. Cut wall of enclosure with tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.
7. For enclosures installed in asphalt paving and subject to occasional, nondeliberate, heavy-vehicle loading, form and pour concrete ring encircling, and in contact with enclosure entry, and with top surface screeded to top of box cover frame. Bottom of ring must rest on compacted earth.
 - a. Concrete: 3000 psi, 28-day strength, complying with Section 03 30 00 "Cast-in-Place Concrete," with troweled finish.
 - b. Dimensions: As indicated on drawings or as required by NFPA 70.
8. Ground handholes and boxes in accordance with Section 26 05 26 "Grounding and Bonding for Electrical Systems."

C. Interfaces with Other Work:

1. Coordinate all underground site work with new and existing utilities and work of other Divisions.
2. Coordinate all underground electrical service work with utility company and utility company installation guidelines.

3.8 FIELD QUALITY CONTROL

A. Field tests and inspections must be witnessed by Owner authorities having jurisdiction.

B. Tests and Inspections:

1. Demonstrate capability and compliance with requirements on completion of installation of underground duct, duct bank, and utility structures.
2. Pull solid aluminum or wood test mandrel through duct to prove joint integrity and adequate bend radii, and test for out-of-round duct. Provide minimum 12 inch long mandrel equal to duct size minus 1/4 inch. If obstructions are indicated, remove obstructions and retest.
3. Test grounding to ensure electrical continuity of grounding and bonding connections. Measure and report ground resistance as specified in Section 26 05 26 "Grounding and Bonding for Electrical Systems."

C. Nonconforming Work:

1. Underground ducts, raceways, and structures will be considered defective if they do not pass tests and inspections.
2. Correct deficiencies and retest as specified above to demonstrate compliance.

- D. Field Quality-Control Reports: Collect, assemble, and submit test and inspection reports.
- E. Manufacturer Services: Engage factory-authorized service representative to support field tests and inspections.
 - 1. Manufacturer's Field Reports for Field Quality-Control Support: Prepare and submit report after each visit by factory-authorized service representative, documenting activities performed at Project site.

3.9 CLEANING

- A. Pull leather-washer-type duct cleaner, with graduated washer sizes, through full length of duct until duct cleaner indicates that duct is clear of dirt and debris. Follow with rubber duct swab for final cleaning and to assist in spreading lubricant throughout ducts.
- B. Clean internal surfaces of manholes, including sump, and building interiors affected by Work.
 - 1. Sweep floor, removing dirt and debris.
 - 2. Remove foreign material.

END OF SECTION