

SECTION 10 14 23 - PANEL SIGNAGE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
  - 1. Panel signs.
- B. Related Requirements:
  - 1. Division 14 Section "Hydraulic Elevators" for code-required conveying equipment signage.
  - 2. Division 22 Section "Identification for Plumbing Piping and Equipment" for labels, tags, and nameplates for plumbing systems and equipment.
  - 3. Division 23 Section "Identification for HVAC Piping and Equipment" for labels, tags, and nameplates for HVAC systems and equipment.
  - 4. Division 26 Section "Identification for Electrical Systems" for labels, tags, and nameplates for electrical equipment.
  - 5. Division 26 Section "Emergency and Exit Lighting" for illuminated, self-luminous, and photoluminescent exit sign units.

1.3 ALLOWANCES

- A. Work Included in Base Bid: The Contractor shall include in the space provided on the Bid Form, the allowances for work of this section itemized on the Bid Form. The cost of this work shall be computed based upon the scope indicated on the Drawings. The work listed is in addition to that required to complete the work of the Contract and, consequently, the sum therefore may be deducted from the Contract amount if the corresponding work is not required by actual conditions encountered.

1.4 DEFINITIONS

- A. Accessible: In accordance with the accessibility standard.

1.5 COORDINATION

- A. Furnish templates for placement of sign-anchorage devices embedded in permanent construction by other installers.

1.6 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Shop Drawings: For panel signs.
  - 1. Include fabrication and installation details and attachments to other work.
  - 2. Show sign mounting heights, locations of supplementary supports to be provided by other installers, and accessories.
  - 3. Show message list, typestyles, graphic elements, including raised characters and Braille, and layout for each sign at least half size.
- C. Samples for Initial Selection: For each type of sign assembly, exposed component, and exposed finish.
  - 1. Include representative Samples of available typestyles and graphic symbols.
- D. Samples for Verification: For each type of sign assembly showing all components and with the required finish(es), in manufacturer's standard size unless otherwise indicated and as follows:
  - 1. Panel Signs: Full-size Sample.
- E. Product Schedule: For panel signs. Use same designations indicated on Drawings or specified.

#### 1.7 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For special warranty.

#### 1.8 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For signs to include in maintenance manuals.

#### 1.9 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of signs that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Deterioration of finishes beyond normal weathering.
    - b. Deterioration of embedded graphic image.
    - c. Separation or delamination of sheet materials and components.
  - 2. Warranty Period: Five years from date of Substantial Completion.

### PART 2 - PRODUCTS

#### 2.1 PANEL SIGNS

- A. Panel Sign: Sign with smooth, uniform surfaces; with message and characters having uniform faces, sharp corners, and precisely formed lines and profiles; and as follows:
  - 1. Basis-of-Design Product: Subject to compliance with requirements, Panel Signs incorporated into the project shall be based on products as follows:

- a. Mohawk Sign Systems, Inc.; "200A Sand Carved" Series.
- B. Acceptable Manufacturers: Subject to compliance with requirements, in lieu of the Basis of Design manufacturer, Contractor may provide products from the following manufacturers that meet or exceed the published data of the specified Basis of Design product.
  1. APCO Graphics, Inc.
  2. ASI Sign Systems, Inc.
  3. Best Sign Systems, Inc.
  4. Bunting Graphics, Inc.
  5. inpro Corporation.
  6. Mohawk Sign Systems.
  7. Nelson-Harkins Industries.
- C. Laminated-Sheet Sign: Sandblasted polymer face sheet with raised graphics laminated to acrylic backing sheet to produce composite sheet.
  1. Composite-Sheet Thickness: Manufacturer's standard for size of sign, minimum 0.125 inch.
- D. Sign-Panel Perimeter: Finish edges smooth.
  1. Edge Condition: Square cut.
  2. Corner Condition in Elevation: Square.
- E. Mounting: Manufacturer's standard method for substrates indicated with countersunk flathead stainless steel torx fasteners.
- F. Text and Typeface: Accessible raised characters and Braille. Finish raised characters to contrast with background color, and finish Braille to match background color.
  1. Font: Helvetica.
- G. Flatness Tolerance: Sign shall remain flat or uniformly curved under installed conditions as indicated on Drawings and within a tolerance of plus or minus 1/16 inch measured diagonally from corner to corner.

## 2.2 PANEL-SIGN MATERIALS

- A. Plastic-Laminate Sheet: SP125 decorative thermosetting high-pressure laminate.

## 2.3 ACCESSORIES

- A. Fasteners and Anchors: Manufacturer's standard as required for secure anchorage of signs, noncorrosive and compatible with each material joined, and complying with the following unless otherwise indicated:
  1. For exterior exposure, furnish [stainless-steel] devices unless otherwise indicated or located on glass.
  2. Exposed Metal-Fastener Components, General:
    - a. Fastener Heads: For nonstructural connections, use flathead screws and bolts with tamper-resistant slots.
- B. Two-Face Tape: Manufacturer's standard high-bond, foam-core tape, 0.045 inch thick, with adhesive on both sides only where indicated to be mounted on glass.

## 2.4 FABRICATION

- A. General: Provide manufacturer's standard sign assemblies according to requirements indicated.

## 2.5 GENERAL FINISH REQUIREMENTS

- A. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. General: Install signs using mounting methods indicated and according to manufacturer's written instructions.
  - 1. Install signs level, plumb, true to line, and at locations and heights indicated, with sign surfaces free of distortion and other defects in appearance.
  - 2. Install signs so they do not protrude or obstruct according to the accessibility standard.
  - 3. Before installation, verify that sign surfaces are clean and free of materials or debris that would impair installation.
- B. Accessible Signage: Install in locations on walls as indicated on Drawings and according to the accessibility standard.
- C. Mounting Methods:
  - 1. Through Fasteners: Drill holes in substrate using predrilled holes in sign as template. Countersink holes in sign if required. Place sign in position and flush to surface. Install through fasteners and tighten.
  - 2. Two-Face Tape: Clean bond-breaking materials from substrate surface and remove loose debris. Apply tape strips symmetrically to back of sign and of suitable quantity to support weight of sign without slippage. Keep strips away from edges to prevent visibility at sign edges. Place sign in position, and push to engage tape adhesive.
- D. Signs Mounted on Glass: Provide opaque sheet matching sign material and finish onto opposite side of glass to conceal back of sign.

3.3 ADJUSTING AND CLEANING

- A. Remove and replace damaged or deformed signs and signs that do not comply with specified requirements. Replace signs with damaged or deteriorated finishes or components that cannot be successfully repaired by finish touchup or similar minor repair procedures.
- B. Remove temporary protective coverings and strippable films as signs are installed.
- C. On completion of installation, clean exposed surfaces of signs according to manufacturer's written instructions, and touch up minor nicks and abrasions in finish. Maintain signs in a clean condition during construction and protect from damage until acceptance by Owner.

END OF SECTION 10 14 23