

SECTION 07 24 13 - POLYMER-BASED EXTERIOR INSULATION AND FINISH SYSTEM (EIFS)

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Exterior insulation and finish system (EIFS) applied over substrates as indicated on the Drawings.

- B. Related Sections:

- 1. Division 06 Section "Sheathing" for sheathing and weather-resistant sheathing paper.
 - 2. Division 07 Section "Joint Sealants" for sealing joints in EIFS with elastomeric joint sealants.

1.3 SYSTEM DESCRIPTION

- A. Class PB EIFS: A non-load-bearing, exterior wall cladding system that consists of an insulation board attached adhesively, mechanically, or both to the substrate; an integrally reinforced base coat; and a textured protective finish coat.

1.4 PERFORMANCE REQUIREMENTS

- A. EIFS Performance: Comply with the following:

- 1. Bond Integrity: Free from bond failure within EIFS components or between system and supporting wall construction, resulting from exposure to fire, wind loads, weather, or other in-service conditions.
 - 2. Weathertightness: Resistant to water penetration from exterior into EIFS and assemblies behind it or through them into interior of building that results in deterioration of thermal-insulating effectiveness or other degradation of EIFS and assemblies behind it, including substrates, supporting wall construction, and interior finish.

- B. Class PB EIFS: Provide EIFS having physical properties and structural performance that comply with the following:

- 1. Abrasion Resistance: Sample consisting of 1-inch- thick EIFS mounted on 1/2-inch- thick gypsum board; cured for a minimum of 28 days; and showing no cracking, checking, or loss of film integrity after exposure to 528 quarts of sand when tested per ASTM D 968, Method A.
 - 2. Absorption-Freeze Resistance: No visible deleterious effects and negligible weight loss after 60 cycles per EIMA 101.01.
 - 3. Accelerated Weathering: Five samples per ICC-ES AC219 showing no cracking, checking, crazing, erosion, rusting, blistering, peeling, delamination, or other characteristics that might affect

POLYMER-BASED EXTERIOR INSULATION AND FINISH SYSTEM (EIFS)

- performance as a wall cladding after testing for 2000 hours when viewed under 5 times magnification per ASTM G 153 or ASTM G 155.
4. Freeze-Thaw: No surface changes, cracking, checking, crazing, erosion, rusting, blistering, peeling, or delamination, or indications of delamination between components when viewed under 5 times magnification after 10 cycles per ICC-ES AC219.
 5. Mildew Resistance of Finish Coat: Sample applied to 2-by-2-inch clean glass substrate, cured for 28 days, and showing no growth when tested per ASTM D 3273 and evaluated according to ASTM D 3274.
 6. Salt-Spray Resistance: No deleterious affects when tested according to ICC-ES AC219.
 7. Tensile Adhesion: No failure in the EIFS, adhesive, base coat, or finish coat when tested per ICC-ES AC219.
 8. Water Penetration: Sample consisting of 1-inch- thick EIFS mounted on 1/2-inch-thick gypsum board, cured for 28 days, and showing no water penetration into the plane of the base coat to expanded-polystyrene board interface of the test specimen after 15 minutes at 6.24 lbf/sq. ft. of air pressure difference or 20 percent of positive design wind pressure, whichever is greater, across the specimen during a test period when tested per EIMA 101.02.
 9. Water Resistance: Three samples, each consisting of 1-inch- thick EIFS mounted on 1/2-inch-thick gypsum board; cured for 28 days; and showing no cracking, checking, crazing, erosion, rusting, blistering, peeling, or delamination after testing for 14 days per ASTM D 2247.
 10. Wind-Driven-Rain Resistance: Resist wind-driven rain according to ICC-ES AC219.
 11. Impact Resistance: Sample consisting of 1-inch- thick EIFS when constructed, conditioned, and tested per EIMA 101.86; and meeting or exceeding the following:
 - a. Medium Impact Resistance: 50 to 89 inch-lb.
 - b. Ultra-High Impact Resistance: More than 150 inch-lb.
 12. Structural Performance Testing: EIFS assembly and components shall comply with ICC-ES AC219 when tested per ASTM E 330.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type and component of EIFS indicated.
- B. Shop Drawings: For EIFS. Include plans, elevations, sections, details of components, details of penetration and termination, flashing details, joint locations and configurations, fastening and anchorage details including mechanical fasteners, and connections and attachments to other work.
- C. Samples for Initial Selection: For each type of finish-coat color and texture indicated.
 1. Include similar Samples of joint sealants and exposed accessories involving color selection.
- D. Samples for Verification: 24-inch- square panels for each type of finish-coat color and texture indicated, prepared using same tools and techniques intended for actual work including custom trim, each profile, an aesthetic reveal, a typical control joint filled with sealant of color selected.
 1. Include sealants and exposed accessory Samples to verify color selected.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and testing agency.
- B. Manufacturer Certificates: Signed by manufacturers certifying that EIFS and joint sealants comply with requirements.

- C. Product Certificates: From EIFS manufacturer, certifying compatibility of EIFS and accessory materials with Project materials that connect to or that come in contact with the air barrier.
- D. Compatibility and Adhesion Test Reports: For joint sealants from sealant manufacturer indicating the following:
 - 1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with joint sealants.
 - 2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.
- E. Field quality-control reports and special inspection reports.

1.7 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For EIFS to include in maintenance manuals.

1.8 QUALITY ASSURANCE

- A. Installer Qualifications: An installer who is certified in writing by EIFS manufacturer as qualified to install manufacturer's system using trained workers.
 - 1. Fabricator/Erector Qualifications: Certified in writing by EIFS manufacturer as qualified to fabricate and erect manufacturer's prefabricated panel system using skilled and trained workers.
- B. Source Limitations: Obtain EIFS from single source from single EIFS manufacturer and from sources approved by EIFS manufacturer as compatible with system components.
- C. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution and set quality standards for fabrication and installation.
 - 1. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- D. Air Leakage Rates: Air leakage rates shall meet the requirements of the International Energy Conservation Code section C402.5.

1.9 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference meetings Project site.
 - 1. Review specification requirements.
 - 2. Review installation procedures.
 - 3. Inspect project conditions.
- B. Preinstallation conference shall be held in conjunction with the Preinstallation conferences for other building envelope materials in order to coordinate the transitions of each material to ensure a continuous air barrier is maintained within the building envelope. Contractor shall review the requirements of the International Energy Conservation Code section C402.5 during the meeting.

1.10 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in original, unopened packages with manufacturers' labels intact and clearly identifying products.
- B. Store materials inside and under cover; keep them dry and protected from weather, direct sunlight, surface contamination, aging, corrosion, damaging temperatures, construction traffic, and other causes.
 - 1. Stack insulation board flat and off the ground.
 - 2. Protect plastic insulation against ignition at all times. Do not deliver plastic insulating materials to Project site before installation time.
 - 3. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

1.11 PROJECT CONDITIONS

- A. Weather Limitations: Maintain ambient temperatures above 40 deg F for a minimum of 24 hours before, during, and after adhesives or coatings are applied. Do not apply EIFS adhesives or coatings during rainfall. Proceed with installation only when existing and forecasted weather conditions and ambient outdoor air, humidity, and substrate temperatures permit EIFS to be applied, dried, and cured according to manufacturers' written instructions and warranty requirements.

1.12 COORDINATION

- A. Coordinate installation of EIFS with related Work specified in other Sections to ensure that wall assemblies, including sheathing, flashing, trim, joint sealants, windows, and doors, are protected against damage from the effects of weather, age, corrosion, moisture, and other causes. Do not allow water to penetrate behind flashing and barrier coating of EIFS.

1.13 WARRANTY

- A. Provide manufacturer's standard 3 year material guarantee for exterior insulation and finish system; effective from the date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis of Design: Subject to compliance with requirements, Polymer Based Exterior Insulation and Finish System (EIFS) incorporated into the project shall be based on systems as follows:
 - 1. Finestone Degussa Wall Systems, Inc.
- B. Acceptable Manufacturers: Subject to compliance with requirements, in lieu of the Basis of Design manufacturer, Contractor may provide products from the following manufacturers that meet or exceed the published data of the specified Basis of Design product and can match the Basis of Design's range of color selection:
 - 1. Dryvit Systems, Inc.
 - 2. Parex, Inc.; a brand of ParexLahabra, Inc.

3. Senergy; Degussa Wall Systems, Inc.
4. Sto Corp.

2.2 MATERIALS

- A. Compatibility: Provide adhesive, fasteners, board insulation, reinforcing meshes, base- and finish-coat systems, sealants, and accessories that are compatible with one another and with substrates and approved for use by EIFS manufacturer for Project.
- B. Primer/Sealer: EIFS manufacturer's standard substrate conditioner designed to seal substrates from moisture penetration and to improve the bond between substrate of type indicated and adhesive used for application of insulation.
- C. Flexible-Membrane Flashing: Cold-applied, fully self-adhering, self-healing, rubberized-asphalt and polyethylene-film composite sheet or tape and primer; EIFS manufacturer's standard or product recommended in writing by EIFS manufacturer.
- D. Insulation Adhesive: EIFS manufacturer's standard formulation designed for indicated use; compatible with substrate and complying with one of the following:
 1. Job-mixed formulation of portland cement complying with ASTM C 150, Type I, and polymer-based adhesive specified for base coat.
- E. Molded, Rigid Cellular Polystyrene Board Insulation: Comply with ASTM C 578, Type I; EIFS manufacturer's requirements; and EIMA's "EIMA Guideline Specification for Expanded Polystyrene (EPS) Insulation Board" for most stringent requirements for material performance and qualities of insulation, including dimensions and permissible variations, and the following:
 1. Aging: Before cutting and shipping, age insulation in block form by air drying for not less than six weeks or by another method approved by EIMA that produces equivalent results.
 2. Flame-Spread and Smoke-Developed Indexes: 25 and 450 or less, respectively, per ASTM E 84.
 3. Dimensions: Provide insulation boards not more than 24 by 48 inches and in thickness indicated, but not more than 4 inches thick or less than thickness allowed by ASTM C 1397.
 4. Foam Shapes: Provide with profiles and dimensions indicated on Drawings.
- F. Reinforcing Mesh: Balanced, alkali-resistant, open-weave, glass-fiber mesh treated for compatibility with other EIFS materials, made from continuous multiend strands with retained mesh tensile strength of not less than 120 lbf/in. per ASTM E 2098; complying with ASTM D 578 and the following:
 1. Intermediate-Impact Reinforcing Mesh: Not less than 10 oz./sq. yd.
 2. Heavy-Duty Reinforcing Mesh: Not less than 20 oz./sq. yd.
- G. Base-Coat Materials: EIFS manufacturer's standard mixture complying with the following:
 1. Job-mixed formulation of portland cement complying with ASTM C 150, Type I, white or natural color; and manufacturer's standard polymer-emulsion adhesive designed for use with portland cement.
- H. Waterproof Adhesive/Base-Coat Materials: EIFS manufacturer's standard waterproof formulation complying with the following:
 1. Job-mixed formulation of portland cement complying with ASTM C 150, Type I, white or natural color; and manufacturer's standard polymer-emulsion adhesive designed for use with portland cement.

POLYMER-BASED EXTERIOR INSULATION AND FINISH SYSTEM (EIFS)

- I. Primer: EIFS manufacturer's standard factory-mixed, elastomeric-polymer primer for preparing base-coat surface for application of finish coat.
- J. Finish-Coat Materials: EIFS manufacturer's standard acrylic-based coating with enhanced mildew resistance complying with the following:
 - 1. Factory-mixed formulation of polymer-emulsion binder, colorfast mineral pigments, sound stone particles, and fillers.
 - 2. Colors: As selected by Architect from Basis of Design manufacturer's full range.
- K. Water: Potable.
- L. Mechanical Fasteners: EIFS manufacturer's standard corrosion-resistant fasteners consisting of thermal cap, standard washer and shaft attachments, and fastener indicated below; selected for properties of pullout, tensile, and shear strength required to resist design loads of application indicated; capable of pulling fastener head below surface of insulation board; and of the following description:
 - 1. For attachment to steel studs from 0.033 to 0.112 inch in thickness, provide steel drill screws complying with ASTM C 954.
 - 2. For attachment to light-gage steel framing members not less than 0.0179 inch in thickness, provide steel drill screws complying with ASTM C 1002.
 - 3. For attachment to wood framing members and plywood sheathing, provide steel drill screws complying with ASTM C 1002, Type W.
 - 4. For attachment to masonry and concrete substrates, provide sheathing dowel in form of a plastic wing-tipped fastener with thermal cap, sized to fit insulation thickness indicated and to penetrate substrate to depth required to secure anchorage.
 - 5. For attachment, provide manufacturer's standard fasteners suitable for substrate.
- M. Trim Accessories: Type as designated or required to suit conditions indicated and to comply with EIFS manufacturer's written instructions; manufactured from UV-stabilized PVC; and complying with ASTM D 1784, manufacturer's standard Cell Class for use intended, and ASTM C 1063.
 - 1. Casing Bead: Prefabricated, one-piece type for attachment behind insulation, of depth required to suit thickness of coating and insulation, with face leg perforated for bonding to coating and back leg.
 - 2. Drip Screed/Track: Prefabricated, one-piece type for attachment behind insulation with face leg extended to form a drip, of depth required to suit thickness of coating and insulation, with face leg perforated for bonding to coating and back leg.
 - 3. Expansion Joint: Prefabricated, one-piece V profile; designed to relieve stress of movement.
 - 4. Window Sill Flashing: Prefabricated type for both flashing and sloping sill over framing beneath windows; with end and back dams; designed to direct water to exterior.

2.3 ELASTOMERIC SEALANTS

- A. Elastomeric Sealant Products: Provide EIFS manufacturer's listed and recommended chemically curing, elastomeric sealant that is compatible with joint fillers, joint substrates, and other related materials, and complies with requirements for products and testing indicated in ASTM C 1481 and with requirements in Division 07 Section "Joint Sealants" for products corresponding to description indicated below:
 - 1. Multicomponent, nonsag urethane sealant.
 - 2. Single-component, nonsag, neutral-curing silicone sealant.
- B. Preformed Foam Sealant Products: Provide sealant compatible with adjacent materials and complying with requirements in Division 07 Section "Joint Sealants."

- C. Sealant Color: As selected by Architect from manufacturer's full range.

2.4 MIXING

- A. General: Comply with EIFS manufacturer's requirements for combining and mixing materials. Do not introduce admixtures, water, or other materials except as recommended by EIFS manufacturer. Mix materials in clean containers. Use materials within time period specified by EIFS manufacturer or discard.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of EIFS.
- B. Examine roof edges, wall framing, flashings, openings, substrates, and junctures at other construction for suitable conditions where EIFS will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.
 - 1. Begin coating application only after surfaces are dry.
 - 2. Application of coating indicates acceptance of surfaces and conditions.

3.2 PREPARATION

- A. Protect contiguous work from moisture deterioration and soiling caused by application of EIFS. Provide temporary covering and other protection needed to prevent spattering of exterior finish coats on other work.
- B. Protect EIFS, substrates, and wall construction behind them from inclement weather during installation. Prevent penetration of moisture behind EIFS and deterioration of substrates.
- C. Prepare and clean substrates to comply with EIFS manufacturer's written instructions to obtain optimum bond between substrate and adhesive for insulation.
 - 1. Concrete Substrates: Provide clean, dry, neutral-pH substrate for insulation installation. Verify suitability of substrate by performing bond and moisture tests recommended by EIFS manufacturer.

3.3 EIFS INSTALLATION, GENERAL

- A. Comply with ASTM C 1397 and EIFS manufacturer's written instructions for installation of EIFS as applicable to each type of substrate indicated.

3.4 SUBSTRATE PROTECTION APPLICATION

- A. Primer/Sealer: Apply over gypsum sheathing substrates to protect substrates from degradation and where required by EIFS manufacturer for improving adhesion of insulation to substrate.

- B. Waterproof Adhesive/Base Coat: Apply over sloped surfaces and window sills to protect substrates from degradation.
- C. Flexible-Membrane Flashing: Install over weather-resistive barrier, applied and lapped to shed water; seal at openings, penetrations, terminations, and where indicated by EIFS manufacturer's written instructions to protect wall assembly from degradation. Prime substrates, if required, and install flashing to comply with EIFS manufacturer's written instructions and details.

3.5 TRIM INSTALLATION

- A. Trim: Apply trim accessories at perimeter of EIFS, at expansion joints, at window sills, and elsewhere as indicated, according to EIFS manufacturer's written instructions. Coordinate with installation of insulation.
 - 1. Drip Screed/Track: Use at bottom edges of EIFS unless otherwise indicated.
 - 2. Window Sill Flashing: Use at windows unless otherwise indicated.
 - 3. Expansion Joint: Use where indicated on Drawings.
 - 4. Casing Bead: Use at other locations.

3.6 INSULATION INSTALLATION

- A. Board Insulation: Adhesively and mechanically attach insulation to substrate in compliance with ASTM C 1397, EIFS manufacturer's written instructions, and the following:
 - 1. Apply adhesive to insulation by notched-trowel method in a manner that results in coating the entire surface of sheathing with adhesive once insulation is adhered to sheathing unless EIFS manufacturer's written instructions specify using primer/sealer with ribbon-and-dab method. Apply adhesive to a thickness of not less than 1/4 inch for factory mixed and not less than 3/8 inch for field mixed, measured from surface of insulation before placement.
 - 2. Press and slide insulation into place. Apply pressure over the entire surface of insulation to accomplish uniform contact, high initial grab, and overall level surface.
 - 3. Allow adhered insulation to remain undisturbed for period recommended by EIFS manufacturer, but not less than 24 hours, before installing mechanical fasteners, beginning rasping and sanding insulation, or applying base coat and reinforcing mesh.
 - 4. Mechanically attach insulation to substrate by method complying with EIFS manufacturer's written instructions. Install top surface of fastener heads flush with plane of insulation. Install fasteners into or through substrates with the following minimum penetration:
 - a. Steel Framing: 5/16 inch.
 - b. Concrete and Masonry: 1 inch.
 - 5. Apply insulation over dry substrates in courses with long edges of boards oriented horizontally.
 - 6. Begin first course of insulation from a level base line and work upward.
 - a. Where trim is used, begin first course of insulation from screed/track and work upward. Work from perimeter casing beads toward interior of panels if possible.
 - 7. Stagger vertical joints of insulation boards in successive courses to produce running bond pattern. Locate joints so no piece of insulation is less than 12 inches wide or 6 inches high. Offset joints not less than 6 inches from corners of window and door openings and not less than 4 inches from aesthetic reveals.
 - a. Adhesive Attachment: Offset joints of insulation not less than 6 inches from horizontal and 4 inches from vertical joints in sheathing.

POLYMER-BASED EXTERIOR INSULATION AND FINISH SYSTEM (EIFS)

- b. Mechanical Attachment: Offset joints of insulation from horizontal joints in sheathing.
- 8. Interlock ends at internal and external corners.
- 9. Abut insulation tightly at joints within and between each course to produce flush, continuously even surfaces without gaps or raised edges between boards. If gaps greater than 1/16 inch occur, fill with insulation cut to fit gaps exactly; insert insulation without using adhesive or other material.
- 10. Cut insulation to fit openings, corners, and projections precisely and to produce edges and shapes complying with details indicated.
- 11. Rasp or sand flush entire surface of insulation to remove irregularities projecting more than 1/16 inch from surface of insulation and to remove yellowed areas due to sun exposure; do not create depressions deeper than 1/16 inch.
- 12. Cut aesthetic reveals in outside face of insulation with high-speed router and bit configured to produce grooves, rabbets, and other features that comply with profiles and locations indicated. Do not reduce insulation thickness at aesthetic reveals to less than 3/4 inch.
- 13. Install foam shapes and attach to structure.
- 14. Interrupt insulation for expansion joints where indicated.
- 15. Form joints for sealant application by leaving gaps between adjoining insulation edges and between insulation edges and dissimilar adjoining surfaces. Make gaps wide enough to produce joint widths indicated after encapsulating joint substrates with base coat and reinforcing mesh.
- 16. Form joints for sealant application with back-to-back casing beads for joints within EIFS and with perimeter casing beads at dissimilar adjoining surfaces. Make gaps between casing beads and between perimeter casing beads and adjoining surfaces of width indicated.
- 17. After installing insulation and before applying reinforcing mesh, fully wrap board edges with strip reinforcing mesh. Cover edges of board and extend encapsulating mesh not less than 2-1/2 inches over front and back face unless otherwise indicated on Drawings.
- 18. Treat exposed edges of insulation as follows:
 - a. Except for edges forming substrates of sealant joints, encapsulate with base coat, reinforcing mesh, and finish coat.
 - b. Encapsulate edges forming substrates of sealant joints within EIFS or between EIFS and other work with base coat and reinforcing mesh.
 - c. At edges trimmed by accessories, extend base coat, reinforcing mesh, and finish coat over face leg of accessories.
- 19. Coordinate installation of flashing and insulation to produce wall assembly that does not allow water to penetrate behind flashing and EIFS protective-coating lamina.
- B. Expansion Joints: Install at locations indicated, where required by EIFS manufacturer, and as follows:
 - 1. At expansion joints in substrates behind EIFS.
 - 2. Where EIFS adjoin dissimilar substrates, materials, and construction, including other EIFS.
 - 3. Where wall height or building shape changes.
 - 4. Where EIFS manufacturer requires joints in long continuous elevations.

3.7 BASE-COAT INSTALLATION

- A. Base Coat: Apply to exposed surfaces of insulation and foam shapes in minimum thickness recommended in writing by EIFS manufacturer, but not less than 1/16-inch dry-coat thickness.
- B. Reinforcing Mesh: Embed type indicated below in wet base coat to produce wrinkle-free installation with mesh continuous at corners and overlapped not less than 2-1/2 inches or otherwise treated at joints to comply with ASTM C 1397 and EIFS manufacturer's written instructions. Do not lap reinforcing mesh

within 8 inches of corners. Completely embed mesh, applying additional base-coat material if necessary, so reinforcing-mesh color and pattern are not visible.

1. Intermediate-impact reinforcing mesh at locations above 12'-0" above grade.
 2. Heavy-duty reinforcing mesh at locations below 12'-0" above grade and as indicated on Drawings.
- C. Double-Layer Reinforcing Mesh Application: At all locations, apply second base coat and second layer of intermediate-impact reinforcing mesh, overlapped not less than 2-1/2 inches or otherwise treated at joints to comply with ASTM C 1397 and EIFS manufacturer's written instructions in same manner as first application. Do not apply until first base coat has cured.
- D. Additional Reinforcing Mesh: Apply strip reinforcing mesh around openings extending 4 inches beyond perimeter. Apply additional 9-by-12-inch strip reinforcing mesh diagonally at corners of openings (re-entrant corners). Apply 8-inch- wide strip reinforcing mesh at both inside and outside corners unless base layer of mesh is lapped not less than 4 inches on each side of corners.
1. At aesthetic reveals, apply strip reinforcing mesh not less than 8 inches wide.
 2. Embed strip reinforcing mesh in base coat before applying first layer of reinforcing mesh.
- E. Foam Shapes: Fully embed reinforcing mesh in base coat.
- F. Double Base-Coat Application: Where indicated, apply second base coat in same manner and thickness as first application except without reinforcing mesh. Do not apply until first base coat has cured.

3.8 FINISH-COAT INSTALLATION

- A. Primer: Apply over dry base coat according to EIFS manufacturer's written instructions.
- B. Finish Coat: Apply over dry base coat, maintaining a wet edge at all times for uniform appearance, in thickness required by EIFS manufacturer to produce a uniform finish of color and texture matching approved sample and free of cold joints, shadow lines, and texture variations.
1. Texture: As selected by Architect from manufacturer's full range.
- C. Sealer Coat: Apply over dry finish coat, in number of coats and thickness required by EIFS manufacturer.

3.9 INSTALLATION OF JOINT SEALANTS

- A. Prepare joints and apply sealants, of type and at locations indicated, to comply with applicable requirements in Division 07 Section "Joint Sealants" and in ASTM C 1481.
1. Apply joint sealants after base coat has cured but before applying finish coat.
 2. Clean surfaces to receive sealants to comply with indicated requirements and EIFS manufacturer's written instructions.
 3. Apply primer recommended in writing by sealant manufacturer for surfaces to be sealed.
 4. Install sealant backing to control depth and configuration of sealant joint and to prevent sealant from adhering to back of joint.
 5. Apply masking tape to protect areas adjacent to sealant joints. Remove tape immediately after tooling joints, without disturbing joint seal.

3.10 CLEANING AND PROTECTION

- A. Remove temporary covering and protection of other work. Promptly remove coating materials from window and door frames and other surfaces outside areas indicated to receive EIFS coatings.

END OF SECTION 07 24 13