

SECTION 06 64 00 - PLASTIC PANELING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Factory-laminated plastic sheet paneling (FRP).
- B. Related Requirements:
 - 1. Division 06 Section "Rough Carpentry" for wood furring for installing plastic paneling.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For plastic paneling and trim accessories, in manufacturer's standard sizes.

1.4 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install plastic paneling until spaces are enclosed and weathertight and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Source Limitations: Obtain plastic paneling and trim accessories from single manufacturer.

2.2 PLASTIC SHEET PANELING

- A. Glass-Fiber-Reinforced Plastic Paneling (FRP): Gelcoat-finished, glass-fiber-reinforced plastic panels complying with ASTM D5319. Panels shall be USDA accepted for incidental food contact.
 - 1. Basis of Design: Subject to compliance with requirements, glass fiber reinforced plastic paneling incorporated into the project shall be based on products as follows:
 - a. Marlite; Standard FRP.

PLASTIC PANELING

2. Acceptable Manufacturers: Subject to compliance with requirements, in lieu of the Basis of Design manufacturer, Contractor may provide products from the following manufacturers that meet or exceed the published data of the specified Basis of Design product.
 - a. Crane Composites, Inc.
 - b. Glasteel.
 - c. Newcourt, Inc.
 - d. Nudo Products, Inc.
 - e. Parkland Plastics, Inc.
3. Surface-Burning Characteristics: As follows when tested by a qualified testing agency according to ASTM E84. Identify products with appropriate markings of applicable testing agency.
 - a. Flame-Spread Index: 25 or less.
 - b. Smoke-Developed Index: 450 or less.
4. Nominal Thickness: Not less than 0.09 inch.
5. Surface Finish: Molded pebble texture.
6. Color: As selected by Architect from manufacturer's full range.

2.3 ACCESSORIES

- A. Trim Accessories: Manufacturer's standard two-piece, snap-on vinyl extrusions designed to retain and cover edges of panels. Provide division bars, inside corners, outside corners, and caps as needed to conceal edges.
 1. Color: Match panels.
- B. Exposed Fasteners: Nylon drive rivets recommended by panel manufacturer.
- C. Concealed Mounting Splines: Continuous, H-shaped aluminum extrusions designed to fit into grooves routed in edges of factory-laminated panels and to be fastened to substrate.
- D. Adhesive: As recommended by plastic paneling manufacturer.
- E. Sealant: Mildew-resistant, single-component, neutral-curing silicone sealant recommended by plastic paneling manufacturer and complying with requirements in Division 07 Section "Joint Sealants."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Prepare substrate by sanding high spots and filling low spots as needed to provide flat, even surface for panel installation.

- B. Clean substrates of substances that could impair adhesive bond, including oil, grease, dirt, and dust.
- C. Condition panels by unpacking and placing in installation space before installation according to manufacturer's written recommendations.
- D. Lay out paneling before installing. Locate panel joints to provide equal panels at ends of walls not less than half the width of full panels so that trimmed panels at corners are not less than 12 inches wide.
 - 1. Mark plumb lines on substrate at trim accessory and panel joint locations for accurate installation.
 - 2. Locate trim accessories and panel joints to allow clearance at panel edges according to manufacturer's written instructions.

3.3 INSTALLATION

- A. Install plastic paneling according to manufacturer's written instructions.
- B. Install panels in a full spread of adhesive.
- C. Install panels with fasteners. Layout fastener locations and mark on face of panels so that fasteners are accurately aligned.
 - 1. Drill oversized fastener holes in panels and center fasteners in holes.
 - 2. Apply sealant to fastener holes before installing fasteners.
- D. Install factory-laminated panels using concealed mounting splines in panel joints.
- E. Install trim accessories with adhesive.
- F. Fill grooves in trim accessories with sealant before installing panels, and bed inside corner trim in a bead of sealant.
- G. Maintain uniform space between panels and wall fixtures. Fill space with sealant.
- H. Maintain uniform space between adjacent panels and between panels and floors, ceilings, and fixtures. Fill space with sealant.
- I. Remove excess sealant and smears as paneling is installed. Clean with solvent recommended by sealant manufacturer and then wipe with clean dry cloths until no residue remains.

END OF SECTION 06 64 00